


Dalziel Manufacturing Manual	
Document Name: Product Specification Proforma	
Date: 24/03/16	Issue: 07
Document No: MAN239	Pages: 3
Author: R. Straker	Authorised By: 



DALZIEL
Serving the food industry

Dalziel Ltd
5 William Street
Felling
Gateshead
NE10 0JW
0191 4954490

PRODUCT SPECIFICATION

Product: SUPREME POULTRY BURGER MIX	Code: D9826226	Usage Rate 7.50%
Description: A dry ingredients seasoning blend	Status: Final	In End Product
	Date: 29/07/2016	

INGREDIENT LISTING

Ingredient	Country of Origin <small>(listed as the origin of ingredient at time of specification issue)</small>	<u>% Banding</u>
Rusk (fortified wheat flour (calcium carbonate, iron niacin, thiamine)) salt, raising agent E503(ii))	UK	60-70
Salt	UK	13.48%
Dextrose	Belgium, Germany, Spain, Italy, France	1-5
Tapioca Starch	Brazil	1-5
Spices (white pepper, fennel)	Vietnam, India	1-5
Onion Powder	India	1-5
Preservative E221	Thailand	1.33%
Herbs (sage, bay, thyme, oregano)	Turkey, Morocco	1-5
Yeast Extract	UK	1-5
Garlic Powder	China	<1
Antioxidant E301	China	<1
Herb Extract	Albania	<1


INGREDIENT DECLARATION

Rusk (fortified wheat flour (calcium carbonate, iron niacin, thiamine)) salt, raising agent E503(ii)), Salt, Dextrose, Tapioca Starch, Spices (white pepper, fennel), Onion Powder, Preservative E221, Herbs (sage, bay, thyme, oregano), Yeast Extract, Garlic Powder, Antioxidant E301, Herb Extract

ADDITIVES/PROCESSING AID

Name	E Number	Function	Declarable	Comments
Silicon Dioxide	E551	Anticaking Agent	No	Processing Aid
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt
Sodium Ascorbate	E301	Antioxidant	Yes	
Sodium Sulphite	E221	Preservative	Yes	
Ammonium Bicarbonate	E503(ii)	Raising Agent	No	Processing Aid in Rusk

**NB: Provisional specifications may not contain processing aids.
These are added in production and will appear on Final Specifications.**

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ALLERGEN INFORMATION

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Allergen	Present		Source	Comments
	on Site	In Product		
Cereals containing Gluten	YES	YES	Rusk	
Crustaceans and products thereof	NO	NO		
Egg and products thereof	YES	NO		
Fish and products thereof	YES	NO		
Soybeans and products thereof	YES	NO		
Milk and products thereof	YES	NO		
Celery and products thereof	YES	NO		
Mustard and products thereof	YES	NO		
Peanuts and products thereof	NO	NO		
Nuts *(other than peanuts) and products thereof	NO	NO		
Lupin and products thereof	NO	NO		
Sesame Seeds and products thereof	NO	NO		
Molluscs and products thereof	NO	NO		
Sulphur Dioxide Sulphites >10ppm	YES	YES	Preservative E221	


Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredient blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.

* (1) Nut allergens: Almond, hazelnut, Walnut, cashew, pecan, brazil nut, pistachio nut, Macadamia/Queensland nut) and products thereof.

SUITABILITY

Vegetarian	YES		Vegan	YES	
Organic	NO				

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FINISHED PRODUCT ANALYSIS

Total Salt Content	15.24 %
NaCl Analysis (Titration)	13.72-16.76
Preservative Content as : Sodium Sulphite	1.33 %
SO2 Tolerance (Titration)	0.68-0.83

Please note samples are not routinely tested

NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

Energy	312.82	Kcal
	1313.84	kJ
Protein	8.42	g
Carbohydrate	67.31	g
as Starch	55.80	g
as Sugar	4.92	g
Fat	1.10	g
Saturated	0.30	g
Monosaturates	0.06	g
Polysaturates	0.06	g
Fibre	2.75	g
Sodium	6534.23	mg

Texture A free flowing coarse powder

Visual Pale

Odour Spice Notes

Sieve Size	Metal Detection (minimum sensitivity)
5mm	Ferrous 3.5mm
	Non Ferrous 4mm
	Stainless Steel 5mm

Pack Size +/-1% 8 x 340g

Products are labelled stating product name, D number, Allergens Weight, Batch number and Best Before End date

MICROBIOLOGICAL

Total Viable Count/g	100,000	max
Coliforms/g	<1000	max
E Coli/g	<10	max
Yeast & Mould	1000	max
Salmonella / 25g	Absent	

SENSORY PROPERTIES

Store in a cool and dry condition; keep the pack sealed when not in use. 12 months from date of manufacture if unopened.


Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection

LEGISLATION/WARRANTY STATEMENT

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.
The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation, **however due to the nature and complexity of current ingredient manufacture and supply systems, guarantees cannot be given that carry over residues will be totally absent.**

For Dalziel LTD

For Customer

Signed:				Signed:			
Name	Heather Walshaw	Position	NPD Administrator	Name		Position	
Date	29/07/2016	Version		Date			

**Please sign and return the approved document within 28 Days.
If this document is not returned within this time Dalziel will assume acceptance.**