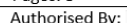


Dalziel Group Manufacturing Manual	
Document Name: Dalziel Ingredients Product Specification	
Date: 11/02/2019	Issue: 11
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: 



Dalziel Ingredients Ltd  
5 William Street  
Felling  
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## PRODUCT SPECIFICATION

<b>Product:</b> ORGANIC BURGER AND ONION	<b>Code:</b> D9816306	<b>Usage Rates :</b> 7.5%
<b>Description:</b> A dry ingredients seasoning blend	<b>Status:</b> Final	<b>Date:</b> 12/06/2019

### INGREDIENT LISTING

Ingredient	Country of Origin <small>(listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin)</small>	<u>% Banding</u>
Organic Breadcrumb (wheat flour (calcium carbonate, iron, niacin, thiamine) salt, yeast)	UK	70-80
Salt	UK	10.39%
Organic Kibbled Onion	France	5-10
Organic Rice Flour	Argentina	5-10
Organic Onion Powder	Germany	1-5
Organic Spices (white pepper, ginger)	Sri Lanka, India	1-5
Antioxidants E300, E330	China	<1
Organic Chilli Powder	India, China, Sri Lanka	<1

### INGREDIENT DECLARATION

Organic Breadcrumb (**wheat** flour (calcium carbonate, iron, niacin, thiamine) salt, yeast), Salt, Organic Kibbled Onion , Organic Rice Flour , Organic Onion Powder, Organic Spices (white pepper, ginger), Antioxidants E300, E330, Organic Chilli Powder

### ADDITIVES/PROCESSING AID

<u>Name</u>	E Number	Function	Declarable	Comments
Ascorbic Acid	E300	Antioxidant	Yes	
Citric Acid	E330	Acid/Antioxidant	Yes	
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt

**NB: Provisional specifications may not contain processing aids.  
These are added in production and will appear on Final Specifications.**

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### ALLERGEN INFORMATION

**D9816306**


Allergen	Present		Comments: Allergen Source indicated in <b>Bold</b> on previous page, Ingredients list
	on Site	In Product	
Cereals containing <b>Gluten</b>	YES	YES	Organic Breadcrumbs
Crustaceans and products thereof	NO	NO	
Egg and products thereof	YES	NO	
Fish and products thereof	YES	NO	
Soybeans and products thereof	YES	NO	
Milk and products thereof	YES	NO	
Celery and products thereof	YES	NO	
Mustard and products thereof	YES	NO	
Peanuts and products thereof	NO	NO	
Nuts *( other than peanuts) and products thereof	NO	NO	
Lupin and products thereof	NO	NO	
Sesame Seeds and products thereof	NO	NO	
Molluscs and products thereof	NO	NO	
Sulphur Dioxide Sulphites >10ppm	YES	NO	

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredient blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

**The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.**

### SUITABILITY

Vegetarian	YES	Not Certified	Vegan	YES	Not Certified
Organic	YES	Certified	Gluten Free	NO	Contains Gluten

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**D9816306**

**FINISHED PRODUCT ANALYSIS**

Total Salt Content		11.81 %
NaCl Analysis ( Titration)	Actual Salt	10.63-12.99
Na Analysis ( Conductivity)	Salt + Sodium ions	10.62-12.98
Preservative Content as :	N/A	%

Please note samples are not routinely tested

**NUTRITIONAL**

Typical values per 100gm Calculated from Raw Material Data

Energy	330.92	Kcal
	1389.86	kJ
Protein	9.94	g
Carbohydrate	65.89	g
as Starch	60.42	g
as Sugar	7.35	g
Fat	1.90	g
Saturated	0.28	g
Monounsaturated	0.01	g
Polyunsaturated	0.02	g
Fibre	5.25	g
Sodium (Na)	4654.00	mg
Salt Equivalent (Na x 2.5)	11.64	g

**Texture** A free flowing coarse powder  
**Visual** Pale with visual particulates  
**Odour** Spice Notes

**Sieve Size** 25mm  
**Metal Detection (minimum sensitivity)**  
Ferrous 3.5mm  
Non Ferrous 4.5mm  
Stainless Steel 5mm

**Pack Size +/-1%** 28 x 340g  
Products are labelled stating product name, D number, Allergens  
Weight, Batch number and Best Before End date

**MICROBIOLOGICAL**

Total Viable Count/g	100,000	max
Coliforms/g	<1000	max
E Coli/g	<10	max
Yeast & Mould	1000	max
Salmonella / 25g	Absent	

**SENSORY PROPERTIES**

Store in a cool and dry condition; keep the pack sealed when not in use. 12 months from date of manufacture if unopened.


Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection

**LEGISLATION/WARRANTY STATEMENT**

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.  
The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation, **however due to the nature and complexity of current ingredient manufacture and supply systems, guarantees cannot be given that carry over residues will be totally absent.**

For Dalziel Ingredients LTD

For Customer

Signed:				Signed:			
Name	Joanna Cassidy	Position	Technical Administrator	Name		Position	
Date	12/06/2019	Version		Date			

*Please sign and return the approved document within 28 Days.*

*If this document is not returned within this time Dalziel will assume acceptance.*