


Dalziel Group Manufacturing Manual	
Document Name: Dalziel Ingredients Product Specification	
Date: 11/02/2019	Issue: 11
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: 



Dalziel Ingredients Ltd  
5 William Street  
Felling  
Gateshead  
NE10 0JW  
0191 4954490

## PRODUCT SPECIFICATION

<b>Product:</b> AMERICAN BURGER	<b>Code:</b> D9816357	<b>Usage Rates :</b> 5%
<b>Description:</b> A dry ingredients seasoning blend	<b>Status:</b> Final	
	<b>Date:</b> 17/05/2019	

## INGREDIENT LISTING

Ingredient	Country of Origin	%
	(listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin)	<u>Banding</u>
Rusk (wheat flour (calcium carbonate, iron, niacin, thiamine) salt)	UK	60-70
Salt	UK	24.28%
Emulsifier E451	Belgium, Czech Republic, Thailand	1-5
Flavour Enhancer E621	Vietnam, Indonesia	1-5
Onion Powder	India	1-5
Preservative: Sodium Sulphite	Italy	1.98%
Spice (white pepper)	Vietnam	<1
Hydrolysed Vegetable Protein	UK	<1
Spice Extracts	India, Sri Lanka	<1
Anti-Caking Agent E551	UK	<1

## INGREDIENT DECLARATION

Rusk (**wheat** flour (calcium carbonate, iron, niacin, thiamine) salt) , Salt, Emulsifier E451, Flavour Enhancer E621, Onion Powder, Preservative: Sodium **Sulphite**, Spice (white pepper), Hydrolysed Vegetable Protein , Spice Extracts (**celery**)

## ADDITIVES/PROCESSING AID

<u>Name</u>	<u>E Number</u>	<u>Function</u>	<u>Declarable</u>	<u>Comments</u>
Silicon Dioxide	E551	Anticaking Agent	No	Processing Aid
Mono Sodium Glutamate	E621	Flavour Enhancer	Yes	
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt
Sodium Sulphite	E221	Preservative	Yes	
Sodium Tripolyphosphate	E451	Emulsifier/Stabiliser	Yes	
Ammonium Bicarbonate	E503(ii)	Raising Agent	No	Processing Aid in Rusk

NB: Provisional specifications may not contain processing aids.  
These are added in production and will appear on Final Specifications.

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## ALLERGEN INFORMATION

**D9816357**


Allergen	Present		Comments:
	on Site	In Product	
Cereals containing <b>Gluten</b>	YES	YES	Rusk
<b>Crustaceans</b> and products thereof	NO	NO	
<b>Egg</b> and products thereof	YES	NO	
<b>Fish</b> and products thereof	YES	NO	
<b>Soybeans</b> and products thereof	YES	NO	
<b>Milk</b> and products thereof	YES	NO	
<b>Celery</b> and products thereof	YES	YES	Spice Extract (celery)
<b>Mustard</b> and products thereof	YES	NO	
<b>Peanuts</b> and products thereof	NO	NO	
<b>Nuts *( other than peanuts)</b> and products thereof	NO	NO	
<b>Lupin</b> and products thereof	NO	NO	
<b>Sesame Seeds</b> and products thereof	NO	NO	
<b>Molluscs</b> and products thereof	NO	NO	
<b>Sulphur Dioxide</b> Sulphites >10ppm	YES	YES	Preservative: Sodium Sulphite

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredient blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

**The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.**

## SUITABILITY

Vegetarian	YES	Not Certified	Vegan	YES	Not Certified
Organic	NO		Gluten Free	NO	Contains Gluten

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## FINISHED PRODUCT ANALYSIS

Total Salt Content	25.74 %
NaCl Analysis ( Titration)      Actual Salt	23.17-28.31
Na Analysis ( Conductivity)    Salt + Sodium ions	25.41-31.06
Preservative Content as :      Sodium Sulphite	1.98 %
SO2 Tolerance (Titration)	0.89-1.09

Please note samples are not routinely tested

## NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

Energy	251.58	Kcal
	1056.64	kJ
Protein	7.02	g
Carbohydrate	52.50	g
as Starch	49.70	g
as Sugar	3.70	g
Fat	0.86	g
Saturated	0.41	g
Monounsaturated	0.01	g
Polyunsaturated	0.02	g
Fibre	2.88	g
Sodium (Na)	12612.46	mg
Salt Equivalent (Na x 2.5)	31.53	g

**Texture**      A free flowing fine powder

**Visual**      Pale

**Odour**      Spice Notes

Sieve Size	Metal Detection (minimum sensitivity)	
3mm	Ferrous	3.5mm
	Non Ferrous	4.5mm
	Stainless Steel	5mm

**Pack Size +/-1%**      28 x 340g

Products are labelled stating product name, D number, Allergens  
Weight, Batch number and Best Before End date

## SENSORY PROPERTIES

Store in a cool and dry condition; keep the pack sealed when not in use.      12 months from date of manufacture if unopened.

Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection


### LEGISLATION/WARRANTY STATEMENT

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.

The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation,  
**however due to the nature and complexity of current ingredient manufacture and supply systems,**  
**guarantees cannot be given that carry over residues will be totally absent.**

For Dalziel Ingredients LTD

For Customer

Signed:				Signed:			
Name	Joanna Cassidy	Position	Technical Administrator	Name		Position	
Date	17/05/2019	Version		Date			

*Please sign and return the approved document within 28 Days.*

*If this document is not returned within this time Dalziel will assume acceptance.*