RIPON SELECT FOODS LTD.
Food Ingredient Manufacturers

Dallamires Way North, Ripon, N. Yorkshire HG4 1TL
Tel: +44 (0)1765 601711 Fax +44 (0)1765 607481
email: ingredients@rsf.co.uk website: http://www.rsf.co.uk

PRODUCT SPECIFICATION

PRODUCT: Pinhead Rusk

PRODUCT CODE: R/PH/20

DECLARATION: As Ingredients

DESCRIPTION: Off-white crumb with characteristic baked cereal flavour.

ALLERGENS: Gluten

INGREDIENTS: WHEAT Flour (Wheat Flour, Calcium Carbonate, Niacin, Iron, Folic Acid, Thiamin)
Salt (contains E535 anticaking agent)
Ammonium Bicarbonate (E503ii) (process aid)

COOL:

Ingredient	Proc.Aid?	Countries
Wheat Flour		Germany, Denmark, France, Great Britain
Calcium Carbonate		France
Niacin		China
Iron..		India
Folic Acid		Switzerland
Thiamin		China
Salt		Netherlands, United Kingdom
Sodium Ferrocyanide	Y	China
Ammonium Bicarbonate E503ii	Y	Germany
Magnesium Carbonates	Y	Germany

TYPICAL ANALYSIS:

Moisture	5% max
Salt	2% max
Protein	9-12%
Fat	0.5-2.5%
of which sats	0.4-0.8%
Ash	1-4%
Carbohydrate	75-85%
of which sugar	3.2-3.6%
Cals/100g	360-380kCal
Energy/100g	1507-1591kJ
Added Sugar	Nil
Dietary Fibre	4 - 6%

USAGE: As required

PARTICLE SIZE: (BS410 SIEVES)

R10	2% max
R12	15-27%
R16	20-35%
R22	10-25%
T22	30-40%

TYPICAL MICROBIOLOGICAL:

Total Viable Countline	5000 cfu/g max
Yeast and Moulds	1000 cfu/g max
Coliforms	10 cfu/g max
E. Coli	absent in 1g

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PRODUCT SPECIFICATION

	Salmonella absent in 25g
CONFORMITY:	All products will match previously accepted samples for flavour and appearance. Although all efforts have been made to ensure product is free from foreign materials, 3 carbonised particles per 100g may remain.
METAL DETECTION:	3.5mm ferrous 4.0mm non ferrous 5.0mm stainless steel
PACKAGING & LABELLING	20kg FFS polythene sack with product code, unique production number, allergen status, bar code and best before date. Each pallet is shrouded with polythene film and has a cardboard sheet to the pallet bottom. Each pallet is labelled with a unique pallet number, bar code, product code, allergen status and best before date.
STORAGE:	Cool dry and hygienic. Rapidly becomes mouldy when wet.
SHELF LIFE:	Best before 2 years from date of manufacture.
WARRANTY:	The goods are guaranteed to be, upon delivery to the Customer, in accordance with contractual specification and in accordance with all legislation currently in force in the United Kingdom. Please contact us if there is any issue with this specification. If we do not hear from you within 14 days, we will assume your acceptance.
GENERAL COMMENTS:	Manufactured in GB.

Issue: 30

By: Athira.Sures

Date: 13/Jan/26

Signed: *Wade McDougall*
Technical Manager