# RIPON SELECT FOODS LTD.
## Food Ingredient Manufacturers

Dallamires Way North, Ripon, N. Yorkshire HG4 1TL
Tel: +44 (0)1765 601711 Fax +44 (0)1765 607481
email: ingredients@rsf.co.uk website: http://www.rsf.co.uk


# PRODUCT SPECIFICATION

PRODUCT: Medium Rusk

PRODUCT CODE: R/MED/20

DECLARATION: As Ingredients

DESCRIPTION: Off-white crumb with characteristic baked cereal flavour.

ALLERGENS: Gluten

INGREDIENTS: WHEAT Flour (Calcium Carbonate, Niacin, Iron, Folic Acid, Thiamin)
Salt (contains E535 anticaking agent)
Ammonium Bicarbonate (E503ii) (process aid)

COOL:

| Ingredient | Proc.Aid? | Countries |
|---|---|---|
| **Wheat Flour** | | Germany, Denmark, France, Great Britain |
| Calcium Carbonate | | France |
| Niacin | | China |
| Iron.. | | India |
| Folic Acid | | Switzerland |
| Thiamin | | China |
| **Salt** | | Netherlands, United Kingdom |
| Sodium Ferrocyanide | Y | China |
| **Ammonium Bicarbonate E503ii** | Y | Germany |
| Magnesium Carbonates | Y | Germany |

TYPICAL ANALYSIS:

| | |
|---|---|
| Moisture | 5% max |
| Salt | 2% max |
| Protein | 9-12% |
| Fat | 0.5-2.0% |
| of which sats | 0.1-0.4% |
| Ash | 1-4% |
| Carbohydrate | 75-85% |
| of which sugar | 3.2-3.6% |
| Energy/100g | 1507-1591kJ |
| Cals/100g | 360-380kCals |
| Added Sugar | Nil |
| Dietary Fibre | 4.0% |

USAGE: As required.

PARTICLE SIZE: (BS410 SIEVES)

| | |
|---|---|
| R8 | 2% max |
| R10 | 45-60% |
| R22 | 25-40% |
| T22 | 15-20% |

TYPICAL MICROBIOLOGICAL:

| | |
|---|---|
| Total Viable Countline | 5000 cfu/g max |
| Yeast and Moulds | 1000 cfu/g max |
| Coliforms | 10 cfu/g max |
| E. Coli | absent in 1g |
| Salmonella | absent in 25g |

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# PRODUCT SPECIFICATION

| | |
|---|---|
| CONFORMITY: | All products will match previously accepted samples for flavour and appearance. Although all efforts have been made to ensure product is free from foreign materials, 3 carbonised particles per 100g may remain. |
| METAL DETECTION: | 3.5mm ferrous<br>4.0mm non-ferrous<br>5.0mm stainless steel |
| PACKAGING & LABELLING | 20kg FFS polythene sack with product code, unique production number,allergen status, bar code and best before date. Each pallet is shrouded with polythene film and has a cardboard sheet to the pallet bottom. Each pallet is labelled with a unique pallet number, bar code, product code, allergen status and best before date. |
| STORAGE: | Cool dry and hygienic. Rapidly becomes mouldy when wet. |
| SHELF LIFE: | Best before 2 years from date of manufacture. |
| WARRANTY: | The goods are guaranteed to be, upon delivery to the Customer, in accordance with contractual specification and in accordance with all legislation currently in force in the United Kingdom.<br><br>Please contact us if there is any issue with this specification.<br>If we do not hear from you within 14 days, we will assume your acceptance. |
| GENERAL COMMENTS: | Manufactured in GB. |

Issue: 9

By: Wade.Mcdouga

Date: 12/Sep/25

Signed: *Wade McDougall*
Technical Manager