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# **PRODUCT SPECIFICATION**

Product:	GLUTEN FREE CUMBERLAND AND HERB	Code:	D9815862	Usage Rates: 16.80% max
	SAUSAGE MIX	Status:	Final	In End Product
Description:	A dry ingredients seasoning blend	Date:	06/02/2019	

## **INGREDIENT LISTING**

Ingredient	<b>Country of Origin</b> (listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin)	<u>%</u> Banding
Flaked Rice	Greece	20-30
Textured Soya Protein	Serbia, Netherlands	20-30
Potato Flake (contains sulphites)	Germany	20-30
Salt	UK	9.28%
Potato Starch	France, Poland	1-5
Emulsifier E451	Belgium, Czech Republic, Thailand	1-5
Spices (white pepper, coriander, nutmeg)	Vietnam, Romania, Bulgaria, Indonesia	1-5
Herbs (marjoram, sage)	Egypt, Turkey	1-5
Flavour Enhancer E621	Vietnam, Indonesia	<1
Preservative E221	Italy	0.60%
Antioxidants E300, E330	China	<1
Onion Powder	India	<1
Spice Extracts	Indonesia, Papua New Guinea, USA, UK, India, Belgium, Indonesia, Chile, Peru, China, Mexico	<1
Anti-caking Agent E551	UK	<1
Herb Extract	USA, Turkey, Albania, France, Germany, Hungary, UK	<1

# **INGREDIENT DECLARATION**

Flaked Rice, Textured Soya Protein, Potato Flake (contains sulphites), Salt, Potato Starch, Emulsifier E451, Spices (white pepper, coriander, nutmeg), Herbs (marjoram, sage), Flavour Enhancer E621, Preservative E221, Antioxidants E300, E330, Onion Powder, Spice Extracts, Herb Extract

# ADDITIVES/PROCESSING AID

Name	E Number	Function	Declarable	Comments
Ascorbic Acid	E300	Antioxidant	Yes	
Silicon Dioxide	E551	Anticaking Agent	No	Processing Aid
Citric Acid	E330	Acid/Antioxidant	Yes	
Mono Sodium Glutamate	E621	Flavour Enhancer	Yes	
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt
Sodium Sulphite	E221	Preservative	Yes	
Sodium Tripolyphosphate	E451	Emulsifier/Stabiliser	Yes	
Sodium Metabisulphite	E223	Preservative	Yes	Preservative in Potato Flake

NB: Provisional specifications may not contain processing aids.

These are added in production and will appear on Final Specifications.

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uthor: F. Hutton	Authorised By: RS



Dalziel Ingredients Ltd 5 William Street Felling Gateshead NE10 0JW 0191 4954490

### **ALLERGEN INFORMATION**

#### D9815862

Allergen	Pr	esent	Source	Comments
	on Site	In Product		
Cereals containing	YES	NO		
Gluten	ILS	NO		
Crustaceans	NO	NO		
and products thereof	NO	NO		
Egg	YES	NO		
and products thereof	ILS	NO		
Fish	YES	NO		
and products thereof	165	NO		
Soybeans	YES	YES	Textured Soya Protein	
and products thereof	165	YES		
Milk	YES	NO		
and products thereof				
Celery	YES	YES	Spice Extract	Celery Extract
and products thereof	1125	1125	Spice Extract	
Mustard	YES	NO		
and products thereof	115	110		
Peanuts	NO	NO		
and products thereof	110	110		
Nuts *( other than peanuts)	NO	NO		
and products thereof	110	110		
Lupin	NO	NO		
and products thereof	no	110		
Sesame Seeds	NO	NO		
and products thereof		110		
Molluscs	ISCS NO NO			
and products thereof	110			
Sulphur Dioxide	YES	YES	Preservative E221,	
Sulphites >10ppm			Potato Flake contains Sulphites	

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredient blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.

SUITABILITY					
Vegetarian Y	<b>ES</b>	Not Certified	Vegan	YES	Not Certified
Organic N	10				

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Texture

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#### D9815862

# FINISHED PRODUCT ANALYSIS

Total Salt Content		9.31	%	
NaCl Analysis (Titration)	Actual Salt		8.38-10.24	
Na Analysis ( Conductivity)	Salt + Sodium ions		9.06-11.07	
Preservative Content as : Sodium Sulphite			%	
SO2 Tolerance	SO2 Tolerance (Titration)			

Please note samples are not routinely tested

#### NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

Energy	318.57	Kcal
	1337.99	kj
Protein	17.55	g
Carbohydrate	57.51	g
as Starch	46.08	g
as Sugar	8.52	g
Fat	1.45	g
Saturated	0.27	g
Monounsaturated	0.17	g
Polyunsaturated	0.30	g
Fibre	2.64	g
Sodium (Na)	5082.44	mg
Salt Equivalent (Na x 2.5)	12.71	g

## MICROBIOLOGICAL

Total Viable Count/g	100,000	max
Coliforms/g	<1000	max
E Coli/g	<10	max
Yeast & Mould	1000	max
Salmonella / 25g	Absent	

### SENSORY PROPERTIES

A free flowing coarse powder

	Visual	Pale	with visual herb				
	Odour	Spice Notes					
	Sieve Size		Metal Detection (min	nimum sensitivity)			
	15mm		Ferrous	3.5mm			
			Non Ferrous	4.5mm			
			Stainless Steel	5mm			
	Pack Size +/-1	%	8 x 1.36kg				
	Products are la	Products are labelled stating product name, D number, Allergens					
5	Weight, Ba	Weight, Batch number and Best Before End date					

Store in a cool and dry condition; keep the pack sealed when not in use.

12 months from date of manufacture if unopened.

Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection

#### **LEGISLATION/WARRANTY STATEMENT**

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification. The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation, however due to the nature and complexity of current ingredient manufacture and supply systems,

### guarantees cannot be given that carry over residues will be totally absent.

For Dalziel Ingredients LTD				For Customer			
Signed:	J- 2009×			Signed:			
Name	Julie Doyle	Position	Technical	Name		Position	
			Administrator				
Date	06/02/2019	Version		Date			

Please sign and return the approved document within 28 Days.

If this document is not returned within this time Dalziel will assume acceptance.