



SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX

Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD 37-7
12/10/14

PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
MARJ75	RUBBED MARJORAM	9	31/08/2006	05/05/2023

Description Majorana hortensis; and its sub species/varieties; Sun dried, rubbed and separated from the stalks and other foreign bodies, cleaned and steam treated.

Ingredients Marjoram

Allergy Advice: See Ingredients In Bold

Allergens -

Sensory

Appearance	Mid green to olive green leaves with brown leaves.
Flavour & Aroma	Fragrant flavour, slightly sharp, bitterish and camphoraceous. Strong, spicy, pleasant odour. Free from foreign odours or taints.

Analytical

Moisture	12% maximum
Water Activity	0.65 maximum
Volatile Oil	0.7% minimum
Total Ash	10% maximum
Acid Insoluble Ash	2% maximum

Microbiological

TVC	50,000/g maximum
Coliforms	100/g maximum
E. coli	10/g maximum
Salmonella	Absent in 25g
Yeasts	500/g maximum
Moulds	500/g maximum

Physical

Foreign Matter	Absent
Extraneous Plant	2% maximum
Particle Size	10% maximum: <0.6mm 5% maximum: >4mm
Bulk Density	Static: 65-95g/l Dynamic: 75-100g/l
Metal Detection	1.0mm Ferrous 1.2mm Non Ferrous 1.5mm Stainless Steel
Packaging	Brown Paper Bag - Sealed with blue stitching

Typical Nutritional Information per 100g

Energy	271 kcal
Energy	1140 kJ
Fat	7.04 g
of which: saturates	0.53 g
monounsaturates	0.94 g
polyunsaturates	4.40 g



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Carbohydrate	60.60 g
of which: sugars	4.09 g
Fibre	40.30 g
Protein	12.70 g
Salt	0.19 g
Sodium	77.00 mg

U.S Department of Agriculture, FoodData Central, Spices, marjoram, dried, FDC ID: 170928, NDB Number: 2023. Carbohydrate value is representative of total carbohydrate.

Labels	Product name, net weight, batch code and best before date.
Storage	Store away from direct heat, moisture and sunlight in a cool, dry place. 10-25°C with 70% RH maximum.
Shelf Life	24 months under correct storage conditions.
Pack Size	7.5kg
Additional Information	Country of Origin: Egypt

Approved by:	Natalie Morris
Position:	Technical Supervisor
Date Printed:	04/08/2023

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Specification Amendments

Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Category Changed	Details Changed
8	01/04/2020	9	05/05/2023	Specification Review	EVM value amended



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SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: RUBBED MARJORAM

Specification Number: MARJ75

Allergy Issue Date: 05/05/2023

Allergy Issue No.: 9

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	No	
Rye	No	
Barley	No	
Oats / Oat Bran	No	
Triticale	No	
Gluten	No	
Maize and Maize Derivatives	No	
Soya / Soya Products	No	
Modified Starches	No	
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	No	
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	No	
Added Natural Colours	No	
Artificial Flavours	No	
Natural or NI Flavours	No	
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	No	
Other Preservatives	No	



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Does the product contain any of the following:	Status	Additive or Ingredient Present
Added MSG	No	
Glutamates	No	
Other Additives	No	
Yeast / Yeast Extract	No	
HVP / TVP	No	
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	No	
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	No	
Added Sugar	No	



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Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	Yes	
Orthodox Jewish Diet (Kosher)	Yes	
Kosher Certified	Yes	
Muslim Diet (Halal)	Yes	
Halal Certified	Yes	

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

Approved by: Natalie Morris
Position: Technical Supervisor
Date: 04/08/2023