



SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX
Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD 37-7
12/10/14

PRODUCT SPECIFICATION

| Specification Number | Product | Issue Number | Original Issue Date | Current Issue Date |
|------------------------|---|---|---------------------|--------------------|
| BLPE500V | GROUND BLACK PEPPER | 2 | 02/11/2021 | 25/01/2024 |
| Description | The ground and blended product of sterilised, cleaned Piper nigrum L. | | | |
| Brand | Chef William | | | |
| Ingredients | Black Pepper | | | |
| | Allergy Advice: See Ingredients In Bold | | | |
| Allergens | - | | | |
| Sensory | Appearance | A dark brown/black powder.. | | |
| | Flavour & Aroma | Characteristic flavour, hot. Sharp, pungent aroma. Free from foreign odours or taints. | | |
| Analytical | Moisture | 12% maximum | | |
| | Total Ash | 7% maximum | | |
| | Acid Insoluble Ash | 1.5% maximum | | |
| | Volatile Oil | 1.5% minimum | | |
| | Piperine Content | 3.5-5.0% | | |
| | Total Aflatoxin | 10ppb maximum | | |
| | Aflatoxin B1 | 5ppb maximum | | |
| | Ochratoxin A | 15ppb maximum | | |
| | Heavy Metals | Arsenic: 1mg/kg maximum Lead: 1mg/kg maximum Cadmium: 0.5mg/kg maximum Mercury: 0.02mg/kg maximum | | |
| Microbiological | TVC | 50,000/g maximum | | |
| | Coliforms | 50/g maximum | | |
| | E. coli | 10/g maximum | | |
| | Salmonella | Absent in 50g | | |
| | Yeasts & Moulds | 100/g maximum | | |
| | Coagul. Pos. staphylococci | 100/g maximum | | |
| | Bacillus cereus | 100/g maximum | | |
| | Enterobacteriaceae | 100/g maximum | | |
| | Clostridium perfringens | 10/g maximum | | |
| | Listeria Monocytogenes | Absent in 25g | | |
| Physical | Foreign Matter | Absent | | |
| | EVM | Soft stems and same plant material, Woody pieces of plant which re-hydrate, Foreign herb/spice material, Parts of other non - herb plants - clearly identifiable and visible: 0.04% w/w maximum | | |



SLEAFORD QUALITY FOODS LTD

SFQD 37-7
12/10/14

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX
Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

PRODUCT SPECIFICATION

| Specification Number | Product | Issue Number | Original Issue Date | Current Issue Date |
|----------------------|---------------------|--------------|---------------------|--------------------|
| BLPE500V | GROUND BLACK PEPPER | 2 | 02/11/2021 | 25/01/2024 |

Particle Size Minimum 100%: <400 micron
Minimum 90%: <300 micron
Minimum 80%: <250 micron

Packaging PET Jar - Clear with red cap
Shrink wrapped

| Typical Nutritional Information per 100g | | |
|--|--|----------|
| Energy | | 251 kcal |
| Energy | | 1050 kJ |
| Fat | | 3.26 g |
| of which: saturates | | 1.39 g |
| monounsaturates | | 0.74 g |
| polyunsaturates | | 1.00 g |
| Carbohydrate | | 64.00 g |
| of which: sugars | | 0.64 g |
| Fibre | | 25.30 g |
| Protein | | 10.39 g |
| Salt | | 0.05 g |
| Sodium | | 20.00 mg |

U.S Department of Agriculture, FoodData Central, Spices, pepper, black, FDC ID: 170931, NDB Number: 2030. Carbohydrate value is representative of total carbohydrate.

| | |
|-------------------------------|--|
| Labels | Product name, net weight, batch code and best before date. |
| Storage | Store in a cool, dry place, free from the risk of contamination and ingress of moisture. |
| Shelf Life | 18 months under correct storage conditions. |
| Pack Size | 6x500g |
| Additional Information | Country of Origin: Vietnam Packed in the UK |

| | |
|----------------------|----------------------|
| Approved by: | Natalie Morris |
| Position: | Technical Supervisor |
| Date Printed: | 25/01/2024 |

CONTROLLED COPY

Specification Amendments

| Previous Issue | Previous Issue Date | Current Issue | Current Issue Date | Category Changed | Details Changed |
|----------------|---------------------|---------------|--------------------|----------------------|--|
| 1 | 02/11/2021 | 2 | 25/01/2024 | Specification Review | Physical and nutritional information updated |



SLEAFORD QUALITY FOODS LIMITED

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire NG34 7JX

Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: GROUND BLACK PEPPER

Specification Number: BLPE500V

Allergy Issue Date: 25/01/2024

Allergy Issue No.: 2

| Does the product contain any of the following: | Status | Additive or Ingredient Present |
|--|--------|--------------------------------|
| Wheat and Wheat Derivatives | No | |
| Rye | No | |
| Barley | No | |
| Oats / Oat Bran | No | |
| Triticale | No | |
| Gluten | No | |
| Maize and Maize Derivatives | No | |
| Soya / Soya Products | No | |
| Modified Starches | No | |
| Egg and Egg Derivatives | No | |
| Dairy and Dairy Derivatives (incl. lactose) | No | |
| Beef Products (from all sources) | No | |
| Beef Products (from UK sources) | No | |
| Pork Products | No | |
| Lamb / Mutton Products | No | |
| Crustacea and Shellfish | No | |
| Fish | No | |
| Gelatine | No | |
| Any other Animal Products | No | |
| Artificial Colours (incl. azo dyes) | No | |
| Added Natural Colours | No | |
| Artificial Flavours | No | |
| Natural or NI Flavours | No | |
| BHA / BHT and Other Antioxidants | No | |
| Benzoates | No | |
| Sulphites >10mg/kg | No | |
| Other Preservatives | No | |



SLEAFORD QUALITY FOODS LIMITED

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire NG34 7JX

Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: GROUND BLACK PEPPER

Specification Number: BLPE500V

Allergy Issue Date: 25/01/2024

Allergy Issue No.: 2

| Does the product contain any of the following: | Status | Additive or Ingredient Present |
|--|--------|--------------------------------|
| Added MSG | No | |
| Glutamates | No | |
| Other Additives | No | |
| Yeast / Yeast Extract | No | |
| HVP / TVP | No | |
| Aspartame | No | |
| Caffeine | No | |
| Phenylalanine | No | |
| Peanuts / Peanut Derivatives | No | |
| Other Nuts / Nut Derivatives | No | |
| Nut Oil / Nut Oil Derivatives | No | |
| Sesame / Sesame Seed Derivatives | No | |
| Poppy Seeds | No | |
| Mustard | No | |
| Other Seeds | No | |
| Vegetable Oil / Seed Oil | No | |
| Legumes (or derivatives of) | No | |
| Celery | No | |
| Garlic | No | |
| Lupin | No | |
| Molluscs | No | |
| Added Salt | No | |
| Added Sugar | No | |



SLEAFORD QUALITY FOODS LIMITED

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire NG34 7JX

Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: GROUND BLACK PEPPER

Specification Number: BLPE500V

Allergy Issue Date: 25/01/2024

Allergy Issue No.: 2

| Is the product suitable for: | Status | Comments |
|-------------------------------|--------|----------|
| Ova-lacto Vegetarians | Yes | |
| Vegans | Yes | |
| Orthodox Jewish Diet (Kosher) | Yes | |
| Kosher Certified | No | |
| Muslim Diet (Halal) | Yes | |
| Halal Certified | No | |

| Is the product: | Status | Details |
|---|--------|---------|
| Free from Genetically Modified ingredients. | Yes | |

| |
|---------------------------------------|
| Approved by: Natalie Morris |
| Position: Technical Supervisor |
| Date: 25/01/2024 |