



SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX
Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD 37-7
12/10/14

PRODUCT SPECIFICATION

| Specification Number | Product | Issue Number | Original Issue Date | Current Issue Date |
|------------------------|--|---|---------------------|--------------------|
| WHPE525V | GROUND WHITE PEPPER | 1 | 02/11/2021 | 02/11/2021 |
| Description | The ground and blended product of Piper nigrum L., cleaned, sterilised, dried and removed the outer part of pericarp by decortication. | | | |
| Brand | Chef William | | | |
| Ingredients | White Pepper | | | |
| | Allergy Advice: See Ingredients In Bold | | | |
| Allergens | - | | | |
| Sensory | Appearance | Yellow to grey white free flowing powder. | | |
| | Flavour & Aroma | Typical of white pepper, pungent. Free from foreign odours or taints. | | |
| Analytical | Moisture | 12% maximum | | |
| | Total Ash | 3.5% maximum | | |
| | Acid Insoluble Ash | 0.3% maximum | | |
| | Volatile Oil | 1% minimum | | |
| | Piperine Content | 4.5% minimum | | |
| | Total Aflatoxin | 10ppb maximum | | |
| | Aflatoxin B1 | 5ppb maximum | | |
| | Ochratoxin A | 15ppb maximum | | |
| | Heavy Metals | Arsenic: 1mg/kg maximum Lead: 1mg/kg maximum Cadmium: 0.5mg/kg maximum Mercury: 0.02mg/kg maximum | | |
| Microbiological | TVC | 50,000/g maximum | | |
| | Coliforms | 50/g maximum | | |
| | E. coli | 10/g maximum | | |
| | Enterobacteriaceae | 100/g maximum | | |
| | Yeasts & Moulds | 100/g maximum | | |
| | Salmonella | Absent in 50g | | |
| | Bacillus cereus | 100/g maximum | | |
| | Staphylococcus aureus | 100/g maximum | | |
| | Clostridium perfringens | 10/g maximum | | |
| | Listeria Monocytogenes | Absent in 25g | | |
| Physical | Foreign Matter: Critical | Absent (Metal pieces (ferrous and non-ferrous), Glass, Hard plastic, Rodent and Bird faeces etc, Foreign plants/ materials: Common allergens not declared, Cigarette stubs, Plasters, Insect infestation, Bones, Large Stones greater than 3mm, Wood pieces greater than 5mm, Woody pieces of plants that remain hard during re-hydration and/or greater | | |



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| | |
|-----------------------|--|
| Foreign Matter: Major | than 5mm, Insect pieces greater than 5mm, Hard kernels greater than 5mm, String/rope greater than 7mm, Soft plastic greater than 7mm, Paper greater than 7mm, Hair greater than 20mm, Others (Which are detrimental to Food Safety)) Absent |
| Foreign Matter: Minor | (Small stones less than 3mm, Insect parts less than 5mm, Wood less than 5mm, Hard kernels less than 5mm, Strings/rope less than 7mm, Soft Plastic less than 7mm, Paper less than 7mm, Hair less than 20mm) 0.2g/lb max Soft stems and same plant material, Woody pieces of plant which rehydrate, Foreign herb/spice material, Parts of other non - herb plants - clearly identifiable and visible |
| Particle Size | 100% minimum: <400 micron 95% minimum: <250 micron |

| Typical Nutritional Information per 100g | | |
|--|--|----------|
| Energy | | 296 kcal |
| Energy | | 1238 kJ |
| Fat | | 2.12 g |
| of which: saturates | | 0.63 g |
| monounsaturates | | 0.79 g |
| polyunsaturates | | 0.62 g |
| Carbohydrate | | 42.41 g |
| Fibre | | 26.20 g |
| Protein | | 10.40 g |
| Salt | | 0.01 g |
| Sodium | | 5.00 mg |

Source:USDA FoodData Central. Carbohydrate value is based on Total Carbohydrate

Labels Product name, net weight, batch code and best before date.

Storage Store in a cool, dry place, free from the risk of contamination and ingress of moisture.

Shelf Life 18 months under correct storage conditions.

Pack Size 6x525g

Additional Information Country of Origin: Vietnam

| | |
|----------------------|--------------------------|
| Approved by: | Julie Simpson |
| Position: | Senior Technical Officer |
| Date Printed: | 02/11/2021 |

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SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: GROUND WHITE PEPPER

Specification Number: WHPE525V

Allergy Issue Date: 02/11/2021

Allergy Issue No.: 1

| Does the product contain any of the following: | Status | Additive or Ingredient Present |
|--|--------|--------------------------------|
| Wheat and Wheat Derivatives | No | |
| Rye | No | |
| Barley | No | |
| Oats / Oat Bran | No | |
| Triticale | No | |
| Gluten | No | |
| Maize and Maize Derivatives | No | |
| Soya / Soya Products | No | |
| Modified Starches | No | |
| Egg and Egg Derivatives | No | |
| Dairy and Dairy Derivatives (incl. lactose) | No | |
| Beef Products (from all sources) | No | |
| Beef Products (from UK sources) | No | |
| Pork Products | No | |
| Lamb / Mutton Products | No | |
| Crustacea and Shellfish | No | |
| Fish | No | |
| Gelatine | No | |
| Any other Animal Products | No | |
| Artificial Colours (incl. azo dyes) | No | |
| Added Natural Colours | No | |
| Artificial Flavours | No | |
| Natural or NI Flavours | No | |
| BHA / BHT and Other Antioxidants | No | |
| Benzoates | No | |
| Sulphites >10mg/kg | No | |
| Other Preservatives | No | |



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Specification Number: WHPE525V

Allergy Issue Date: 02/11/2021

Allergy Issue No.: 1

| Does the product contain any of the following: | Status | Additive or Ingredient Present |
|--|--------|--------------------------------|
| Added MSG | No | |
| Glutamates | No | |
| Other Additives | No | |
| Yeast / Yeast Extract | No | |
| HVP / TVP | No | |
| Aspartame | No | |
| Caffeine | No | |
| Phenylalanine | No | |
| Peanuts / Peanut Derivatives | No | |
| Other Nuts / Nut Derivatives | No | |
| Nut Oil / Nut Oil Derivatives | No | |
| Sesame / Sesame Seed Derivatives | No | |
| Poppy Seeds | No | |
| Mustard | No | |
| Other Seeds | No | |
| Vegetable Oil / Seed Oil | No | |
| Legumes (or derivatives of) | No | |
| Celery | No | |
| Garlic | No | |
| Lupin | No | |
| Molluscs | No | |
| Added Salt | No | |
| Added Sugar | No | |



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Allergy Issue Date: 02/11/2021

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| Is the product suitable for: | Status | Comments |
|-------------------------------|--------|----------|
| Ova-lacto Vegetarians | Yes | |
| Vegans | Yes | |
| Orthodox Jewish Diet (Kosher) | Yes | |
| Kosher Certified | No | |
| Muslim Diet (Halal) | Yes | |
| Halal Certified | No | |

| Is the product: | Status | Details |
|---|--------|---------|
| Free from Genetically Modified ingredients. | Yes | |

| |
|---|
| Approved by: Julie Simpson |
| Position: Senior Technical Officer |
| Date: 02/11/2021 |