



SLEAFORD QUALITY FOODS LTD

Woodbridge Road, East Road Industrial Estate, Sleaford, Lincolnshire, NG34 7JX
Tel: 01529 305000 Fax: 01529 413720 e-mail: sqf@sleafordqf.com

SFQD 37-7
12/10/14

PRODUCT SPECIFICATION

Specification Number	Product	Issue Number	Original Issue Date	Current Issue Date
BLPC500V	WHOLE BLACK PEPPERCORNS	8	23/07/2015	25/01/2024
Description	Dried peppercorns (Piper nigrum L.), cleaned, sterilised and dried.			
Brand	Chef William			
Ingredients	Black Pepper			
	Allergy Advice: See Ingredients In Bold			
Allergens	-			
Sensory	Appearance	Whole dark brown/black peppercorns		
	Flavour & Aroma	Characteristic flavour hot & bitter, hot. Sharp, pungent aroma. Free from foreign odours or taints.		
Analytical	Moisture	12% maximum		
	Total Ash	7% maximum		
	Acid Insoluble Ash	1.5% maximum		
	Volatile Oil	2% minimum		
	Piperine Content	4% minimum		
	Total Aflatoxin	10ppb maximum		
	Aflatoxin B1	5ppb maximum		
	Ochratoxin A	15ppb maximum		
	Heavy Metals	Arsenic: 1mg/kg maximum Lead: 0.6mg/kg maximum Cadmium: 0.5mg/kg maximum Mercury: 0.02mg/kg maximum		
Microbiological	TVC	50,000/g maximum		
	Coliforms	50/g maximum		
	E. coli	10/g maximum		
	Salmonella	Absent in 25g		
	Yeasts & Moulds	100/g maximum		
	Coagul. Pos. staphylococci	100/g maximum		
	Bacillus cereus	100/g maximum		
	Enterobacteriaceae	100/g maximum		
	Clostridium perfringens	10/g maximum		
	Listeria Monocytogenes	Absent in 25g		
Physical	Foreign Matter	Absent		
	EVM	Soft stems and same plant material, Woody pieces of plant which rehydrate, Foreign herb/spice material, Parts of other non - herb plants - clearly identifiable and visible: 0.04% w/w maximum		
	Particle Size	2000-8000 micron		



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Bulk Density Static: 500-580g/l
 Dynamic: 505-595g/l
 Packaging PET Jar - Clear with red cap
 Shrink wrapped

Typical Nutritional Information per 100g		
Energy		251 kcal
Energy		1050 kJ
Fat		3.26 g
of which: saturates		1.39 g
monounsaturates		0.74 g
polyunsaturates		1.00 g
Carbohydrate		64.00 g
of which: sugars		0.64 g
Fibre		25.30 g
Protein		10.40 g
Salt		0.05 g
Sodium		20.00 mg

U.S Department of Agriculture, FoodData Central, Spices, pepper, black, FDC ID: 170931, NDB Number: 2030. Carbohydrate value is representative of total carbohydrate.

Labels	Product name, net weight, batch code and best before date.
Storage	Store in a cool, dry place, free from the risk of contamination and ingress of moisture.
Shelf Life	18 months under correct storage conditions.
Pack Size	6x500g
Additional Information	Country of Origin: Vietnam Packed in the UK

Approved by:	Natalie Morris
Position:	Technical Supervisor
Date Printed:	25/01/2024

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Specification Amendments

Previous Issue	Previous Issue Date	Current Issue	Current Issue Date	Category Changed	Details Changed
7	15/11/2021	8	25/01/2024	Specification Review	Analytical, micro and physical information updated



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SFQD75-8
10/03/09

ALLERGY INFORMATION

PRODUCT: WHOLE BLACK PEPPERCORNS

Specification Number: BLPC500V

Allergy Issue Date: 25/01/2024

Allergy Issue No.: 8

Does the product contain any of the following:	Status	Additive or Ingredient Present
Wheat and Wheat Derivatives	No	
Rye	No	
Barley	No	
Oats / Oat Bran	No	
Triticale	No	
Gluten	No	
Maize and Maize Derivatives	No	
Soya / Soya Products	No	
Modified Starches	No	
Egg and Egg Derivatives	No	
Dairy and Dairy Derivatives (incl. lactose)	No	
Beef Products (from all sources)	No	
Beef Products (from UK sources)	No	
Pork Products	No	
Lamb / Mutton Products	No	
Crustacea and Shellfish	No	
Fish	No	
Gelatine	No	
Any other Animal Products	No	
Artificial Colours (incl. azo dyes)	No	
Added Natural Colours	No	
Artificial Flavours	No	
Natural or NI Flavours	No	
BHA / BHT and Other Antioxidants	No	
Benzoates	No	
Sulphites >10mg/kg	No	
Other Preservatives	No	



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Added MSG	No	
Glutamates	No	
Other Additives	No	
Yeast / Yeast Extract	No	
HVP / TVP	No	
Aspartame	No	
Caffeine	No	
Phenylalanine	No	
Peanuts / Peanut Derivatives	No	
Other Nuts / Nut Derivatives	No	
Nut Oil / Nut Oil Derivatives	No	
Sesame / Sesame Seed Derivatives	No	
Poppy Seeds	No	
Mustard	No	
Other Seeds	No	
Vegetable Oil / Seed Oil	No	
Legumes (or derivatives of)	No	
Celery	No	
Garlic	No	
Lupin	No	
Molluscs	No	
Added Salt	No	
Added Sugar	No	



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Is the product suitable for:	Status	Comments
Ova-lacto Vegetarians	Yes	
Vegans	Yes	
Orthodox Jewish Diet (Kosher)	Yes	
Kosher Certified	No	
Muslim Diet (Halal)	Yes	
Halal Certified	No	

Is the product:	Status	Details
Free from Genetically Modified ingredients.	Yes	

Approved by:	Natalie Morris
Position:	Technical Supervisor
Date:	25/01/2024