



Flava House
Beta Court, Harper Road
Sharston,
M22 4XR

FINISHED PRODUCT SPECIFICATION

Product details

Skus code	802746/802747		
Product code	28545	Product name	GF Chinese Glaze
Weight	2.5kg/10kg	Version	1
Commodity code	2103909089	Issue date	19/10/2023
Meursing code	7008	Reason for issue	GF Product
Country of origin	UK	QUID required	No
Pack weight	2.5kg/10kg	Average weight	Yes
PAL	Soya, Milk, Celery, Mustard, Sulphur Dioxide		

Ingredients

Ingredient declaration	
Sugar, Maltodextrin, Salt, Starch, Colours (Beetroot Red, Carmine, Plain Caramel, Paprika Extract and Natural Rosemary Flavouring), Spices (Star Anise, Cinnamon, Ginger), Dried Garlic, Dried Onion, Yeast Extract, Thickeners (Guar Gum, Xanthan Gum), Rapeseed Oil, Natural Flavouring, Natural Garlic Flavouring.	
Allergy advice: For allergens see ingredients highlighted	

Ingredient Name	% in product	Countries of origin
Sugar (SO2 <10ppm) (Cane or Beet)	<58%	Angola, Australia, Barbados, Belize, Benin, Brazil, Burkina Faso, Colombia, Costa Rica, Dominican Republic, Ethiopia, Fiji, Guadeloupe, Guatemala, Guyana, Honduras, Ivory Coast, Jamaica, Kenya, Laos, Madagascar, Malawi, Mozambique, Nepal, Nicaragua, Panama, Peru, Reunion, Suriname, Swaziland, Tanzania, Zambia, UK, Poland, France, Belgium, Netherlands, Thailand, Mauritius, Germany.
Maltodextrin (Maize) (SO2 <10ppm) Valid It	<15%	China, India, Romania
Salt (E535)	<10%	UK, China

<p>Starch (Pregelatinized Maize) (SO2 <10ppm) Valid It</p>	<p><7%</p>	<p>Netherlands</p>
<p>Colours (Beetroot Red (E330 - Molasses, Maltodextrin - Potato), Carmine (E422, E524, E525, Rapeseed Oil), (InSYTE) Plain Caramel (Glucose Syrup - Wheat), Further to EU reg 1169/2011 Annex II Wheat based glucose syrups are permanently exempted from the indication of wheat origin. Paprika Extract and Natural Rosemary Flavouring (Rapeseed Oil, E306 -Tocopherols derived from Soybean oil - not declarable as not considered allergenic according to Annex II of EC Reg 1169/2011)(InSYTE) Natural Rosemary Flavouring - Classed as a Flavouring and not E392 Antioxidant Rosemary Extract according to EC Regulation 1334/2008.</p>	<p><5%</p>	<p>Beetroot – Poland, Turkey, Austria, UK, Carmine – Belgium, France, Germany, Netherlands, UK, Peru, Italy, USA, Plain Caramel – UK, France, Paprika – India, France, UK, China, USA</p>
<p>Spices (Star Anise, Cinnamon, Ginger)</p>	<p><3%</p>	<p>Star Anise – China, Vietnam, UK, Cinnamon – Indonesia, Vietnam, India, China, Ginger – India, Nigeria</p>
<p>Dried Garlic</p>	<p><2%</p>	<p>China</p>

Dried Onion (E551)	<2%	India, China
Yeast Extract (SO2 <10ppm)	<2%	Brazil
Thickeners (Guar Gum, Xanthan Gum (Maize)) IP Certificate	<0.5%	Guar – Pakistan, India Xanthan - China
Rapeseed Oil (E900) Valid It	<0.5%	UK, Netherlands, France, Germany, Hungary, Bulgaria, Romania, Slovakia, Serbia, Poland, Czech Republic, Belgium, Latvia, Lithuania, Austria, Australia, Denmark, Uruguay
Natural Flavouring (E414, Maltodextrin - Potato) Complies To Regulation (EC) No. 1334/2008	<0.5%	UK, Poland, France, USA, India

Natural Garlic Flavouring (E414, E1518) (Rapeseed Oil, Potato) (SO2 <10ppm) Complies To Regulation (EC) No. 1334/2008 (Cert ID)	<0.5%	France, Sudan, UK , China, Netherlands, Indonesia.
Silicon Dioxide (Processing Aid)	<0.5%	Germany
Comments		

Additives

Name	E-Number	Function
Beetroot Red	E162	Colour
Carmine	E120	Colour
Paprika Extract	E160c	Colour
Xanthan Gum	E415	Thickener
Guar Gum	E412	Thickener
Silicon Dioxide	E551	Processing Aid/Free Flowing Agent
Plain Caramel	E150a	Colour
Comments		

Nutritional information

Typical values per 100g

Energy (kJ)	1457
Energy (kcal)	349
Fat	0.8
Of which saturates	0
Carbohydrate	83.7
of which sugars	58.6
Fibre	1.1
Protein	1.4
Salt	9.5

Nutritional by	Calculation
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Free from information

Additives	Yes- E162, E120, E160c, E412, E415, E551, E150a. Processing Aids E306, E330, E414, E422, E535, E525, E900, E1518, E551, E524	Nut & Peanut Derivatives excl. Oil	No
Artificial Flavourings	No	Nut & Peanut Oil	No
Natural Flavourings	Yes	Seed Derivatives excl. Oil	No
Preservatives	May contain Sulphur Dioxide	Seed Oil	Yes -Rapeseed Oil, Rapeseed Oil in Paprika Extract, Carmine and Natural Garlic Flavouring
Artificial Preservatives	Yes -May contain Sulphur Dioxide	Palm Oil	No
Natural Colours	Yes -E162, E160c, E150a, E120	Pine Nuts / Kernels	No
Artificial Colours	No	Yeast	Yes-Yeast Extract
MSG	No	Kiwi Fruit	No
BHT/BHA	No	Animal Products: Beef & Derivatives	No
Sweeteners	No	Animal Products: Pork	No
Hydrolysed Vegetable Protein	No	Animal Products: Lamb	No
Maize & Maize Derivatives	Yes -Starch, Maltodextrin, Xanthan Gum	Animal products: Poultry	No
Genetically Modified Ingredients	No	Animal products: Other	Yes -Carmine

Allergens

Allergen	In product	On line	Handled on site
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Gluten	No	No - Produced after a full wet clean down, Line positive released for gluten	Yes
Barley	No	No - Produced after a full wet clean down, Line positive released for gluten	Yes
Wheat	Yes -Glucose Syrup in Plain Caramel - Further to EU reg 1169/2011 Annex II Wheat based dried glucose syrups are permanently exempted from the indication of wheat origin	No - Produced after a full wet clean down, Line positive released for gluten	Yes
Soya & Soya Derivatives	Yes -E306 in Paprika Extract is derived from IP Soybean – Not declarable as not considered allergenic according to Annex II of EC Reg 1169/2011	Yes	Yes
Tree Nuts	No	No	No
Peanuts	No	No	No
Sesame Seeds	No	No	No
Mustard / Mustard Seeds / Mustard Derivatives	No	Yes	Yes
Celery / Celeriac	No	Yes	Yes
Milk and Milk Derivatives	No	Yes	Yes
Molluscs	No	No	No
Lupin	No	No	No
Sulphur Dioxide/Sulphites (>10ppm)	Yes - Sugar, Starch, Maltodextrin, Yeast Extract, Natural Garlic Flavouring <10ppm	Yes	Yes
Egg	No	No	No
Crustaceans	No	No	No
Fish	No	No	No

Suitable for			
Vegetarians	No- Carmine	Coeliacs	Yes

Vegans	No- Carmine	Lactose intolerant	No - May contain milk.
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Micro

E. Coli	< 10cfu/g
Salmonella	Absent in 25g
Staph Aureus	< 20cfu/g

Process summary

Raw material intake
Raw material storage
Batching of raw materials
Mixing
Packing
Metal detection
Labelling and coding
Palletisation
Dispatch

Storage

Organoleptic standards

Ambient shelf life	12 Months	Appearance	Pinkish powder lightly flecked with spices
Chilled shelf life	N/A	Aroma	Aniseed and garlic notes
Frozen shelf life	N/A	Flavour	Aniseed, cinnamon, ginger and garlic notes
Storage conditions	Store in a cool, dark and dry place		

Quality checks

Packaging

Weight check frequency	Per Tub/Pail	Inner packaging description	2.5kg - Blue Food Grade 50mu bottom weld low density polyethylene bag (20g) (385 x 510mm), 10kg - 25kg Blue Food Grade 80mu bottom weld low density polyethylene bag (120g) (760 x 1035mm).
Weight checks parameters	Fill weights to specification	Inner Barcode	2.5kg – 5032457715072, 10kg - 5032457715614
Coding checks frequency	Start of run & every 30 minutes	Outer packaging description	2.5kg Polypropylene Co-Polymer tub and lid (140g) (180 x 180 x 170mm) packed in Corrugated Cardboard Case (555g) (370 x 370 x 340mm), 10kg - Polypropylene Co-Polymer white pail and lid (600g) (293 x 318 x 290mm).
Coding checks parameters	Clear, legible, correct	Outer barcode	2.5kg - 05032457620628
Seal checks frequency	Start of run & every 30 minutes	Pallet details	Wooden pallet
Seal checks parameters	Intact & clean	Cases per layer	2.5kg x 8 x 9 Boxes per layer / 10kg = 12 per Layer
Metal detection checks frequency	Start and end of run plus every hour	layers per pallet	2.5kg – 3, 10kg - 4

Metal detection checks parameter	1.8mm Fe, 2mm Non Fe, 2.5mm SS	Cases per pallet	2.5kg =27 /10kg = 48
Directions for use	Use at 8-10% and leave for 10 minutes, oven bake, BBQ, grill or stir fry. Cook thoroughly before consumption.		
Coding format	<p>(day) (month) (year) (batch) (Day) is denoted by the first 2 numbers (Month) is denoted by the second 2 numbers (Year) is denoted by the last number of year (Batch) is denoted by the number of the actual batch on the production day</p>		

Health and safety data

Product Digested	This product is designed for human consumption, and is safe when used at recommended levels. In the case of excessive ingestion, give patient water to drink and rest. If discomfort persists, seek medical advice	Fire	Avoid production of dust. Fires should be controlled by water spray, rather than by main jets, to avoid generating explosive dust clouds.
Skin Contact	Normal standard of hygiene and regular washing with water should prevent irritation; avoid prolonged contact with lips and tender parts of the body. Medical attention should be obtained in cases of sensitisation	Storage Precautions	Original sealed containers should be stored in a cool dry place
Eye Contact	Avoid contact with eyes. Irrigate immediately with water and seek medical advice if discomfort persists.	Handling Precautions	All MRC products should be used in a well-ventilated area. Operators should observe normal good house keeping precautions. Goggles, gloves and dust masks may be required when exposed to prolonged handling
Product Inhaled	Dust masks should be worn if the product is found to be irritating. In the case of inhalation remove casualty from exposure, rest and keep warm. In severe cases seek medical attention.	Spillage	Sweep up and dispose of with non-hazardous wastes. Small spillages may be washed to drain with cold water. Consult local authorities when disposing of large quantities.

The contents of this specification are the sole property of The Flava People, prior written confirmation must be obtained from before any information contained within the specification is supplied to a 3rd party. If a signed copy of the specification is not returned within 6 weeks of the date of the specification, The Flava People will assume implicit acceptance of the specification and its contents.

Approval on behalf of the Flava People		Customer Approval	
Approved by	C Joynson	Approved by	
Position	Technical Co-ordinator	Position	
Date	19/10/2023	Date	