


Dalziel Group Manufacturing Manual	
Document Name: Dalziel Ingredients Product Specification	
Date: 11/02/2020	Issue: 12
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: 



Dalziel Ingredients Ltd
5 William Street
Felling
Gateshead
NE10 0JW
0191 4954490

D9832823

PRODUCT SPECIFICATION

Product: BC HICKORY SMOKE BURGER	Code: D9832823	Usage Rates: 7.5%
Description: A dry ingredient seasoning blend	Status: Final	Date: 04/01/2023

INGREDIENTS LISTING

Ingredient	Country of Origin <small>(listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin)</small>	% Banding
Rusk (Wheat Flour (calcium carbonate, iron niacin, thiamine) salt)	UK	50-60%
Wheat Flour (contains calcium carbonate, iron, niacin, thiamine)	UK	10-20%
Fried Onion (Palm Oil, Wheat Flour, Salt)	Poland	5-10%
Salt	UK	5-10%
Spice (White Pepper)	Indonesia, Vietnam	1-5%
Hydrolysed Vegetable Protein	UK	1-5%
Onion Powder	India	1-5%
Smoke Flavouring	Denmark	1-5%
Herb (Oregano)	Turkey	1-5%
Emulsifier E450	Belgium, Germany	1-5%
Preservative: Sodium Sulphite	Italy	<1%
Vegetable Oil	France, UK, Netherlands	<1%
Antioxidants E300, E330	China	<1%
Dextrose	Bulgaria, Germany, Spain, France, Italy, Serbia	<1%
Spice Extracts	Canada, UK, United States, Belgium, Chile, China, Indonesia, India, Mexico, Peru	<1%
Colour E120	Peru	<1%
Anti-Caking Agent (E551)	UK	<1%


INGREDIENT DECLARATION

Rusk (WHEAT Flour (calcium carbonate, iron niacin, thiamine) salt), WHEAT Flour (contains calcium carbonate, iron, niacin, thiamine), Fried Onion (Palm Oil, WHEAT Flour, Salt), Salt, Spice (White Pepper), Hydrolysed Vegetable Protein, Onion Powder, Smoke Flavouring, Herb (Oregano), Emulsifier E450, Preservative: Sodium SULPHITE, Antioxidants E300, E330, Dextrose, Spice Extracts (CELERY), Colour E120

ADDITIVES/PROCESSING AIDS

Name	E Number	Function	Declarable	Comments
Ascorbic Acid	E300	Antioxidant	Yes	
Carmine	E120	Food Colour	Yes	
Citric Acid	E330	Acid/Antioxidant	Yes	
Rapeseed Oil		Processing Aid	Yes	
Sodium Sulphite	E221	Preservative	Yes	
Tri Sodium Diphosphates	E450	Emulsifier/Stabiliser	Yes	
Ammonium Bicarbonate	E503(II)	Raising Agent	No	Processing Aid in Rusk
Silicon Dioxide	E551	Anticaking Agent	No	Processing Aid
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt

NB: provisional specifications may not contain processing aids. These are added in production and will appear on Final Specifications.

Dalziel Group Manufacturing Manual	
Document Name: Dalziel Ingredients Product Specification	
Date: 11/02/2020	Issue: 12
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: 



Dalziel Ingredients Ltd
5 William Street
Felling
Gateshead
NE10 0JW
0191 4954490

D9832823

ALLERGEN INFORMATION


Allergen	Present		Comments: Allergen Source indicated in CAPITALS on previous page, Ingredients List
	On Site	In Product	
Cereals containing Gluten	YES	YES	Rusk, Fried Onion, Wheat Flour
Crustaceans and products thereof	NO	NO	
Egg and products thereof	YES	NO	
Fish and products thereof	YES	NO	
Soybeans and products thereof	YES	NO	
Milk and products thereof	YES	NO	
Celery and products thereof	YES	YES	Spice Extracts (Celery)
Mustard and products thereof	YES	NO	
Peanuts and products thereof	NO	NO	
Nuts * (other than peanuts) and products thereof	NO	NO	
Lupin and products thereof	NO	NO	
Sesame Seeds and products thereof	NO	NO	
Molluscs and product there of	NO	NO	
Sulphur Dioxide Sulphites >10ppm	YES	YES	Preservative Sodium Sulphite

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredients blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of the ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.

SUITABILITY

Vegetarian	NO	Contains Animal Origin	Vegan	NO	Contains Product from Animal Origin
Organic	NO	Not Certified	Gluten Free	NO	Contains Gluten
Halal	NO	Not Certified	Kosher	NO	Not Certified

Dalziel Group Manufacturing Manual	
Document Name: Dalziel Ingredients Product Specification	
Date: 11/02/2020	Issue: 12
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: 



Dalziel Ingredients Ltd
5 William Street
Felling
Gateshead
NE10 0JW
0191 4954490

D9832823

FINISHED PRODUCT ANALYSIS

Total Salt Content	9.08%
NaCl Analysis (Titration)	8.17-9.99
Na Analysis (Conductivity) Salt + Sodium ions	8.66-10.59
Preservative Content as: Sodium Sulphite	0.69%
SO2 Tolerance (Titration)	0.34-0.41

Please note samples are not routinely tested

MICROBIOLOGY

Total Viable Count/g	100,000	max
Coliforms/g	<1000	max
E Coli/g	<10	max
Yeast & Mould	1000	max
Salmonella / 25g	Absent	

NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

Energy	374.67	Kcal
	1,573.62	kJ
Protein	9.26	g
Carbohydrate	68.22	g
as Starch	37.63	g
as Sugar	4.13	g
Fat	6.14	g
Saturated	2.54	g
Monounsaturated	2.41	g
Polyunsaturated	0.83	g
Fibre	4.76	g
Sodium (Na)	4,109.21	mg
Salt Equivalent (Na x 2.5)	10.27	g

Texture A free flowing powder with particulates

Visual Pale

Odour Smoke Notes

Sieve Size	Metal Detection (minimum sensitivity)	
10mm	Ferrous	3.5mm
	Non Ferrous	4.5mm
	Stainless Steel	5mm

Pack Size +/-1% 2.72kg (8 x 340g)

Products are labelled starting product name, D number, Allergens, Weight, Batch number and Best Before End date

Store in a cool and dry condition; keep the pack sealed when not in use. 12 months from date of manufacture if unopened. Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection.


LEGISLATION/WARRANTY STATEMENT

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.

The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation, **however due to the nature and complexity of current ingredient manufacture and supply systems, guarantees cannot be given that carry over residues will be totally absent.**

For Dalziel Ingredients LTD

For Customer

Signed:				Signed			
Name	Heather Walshaw	Position	NPD Administrator	Name		Position	
Date	04/01/2023	Version		Date			

**Please sign and return the approved document within 28 Days.
If this document is not returned within this time Dalziel will assume acceptance.**