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| Dalziel Group Manufacturing Manual | |
| Document Name: Dalziel Ingredients Product Specification | |
| Date: 11/02/2020 | Issue: 12 |
| Document No: MAN239 | Pages: 3 |
| Author: F. Hutton | Authorised By:  |



Dalziel Ingredients Ltd
5 William Street
Felling
Gateshead
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0191 4954490

D9832820

PRODUCT SPECIFICATION

| | | |
|--|-----------------------|--------------------------|
| Product: CHILLI BURGER | Code: D9832820 | Usage Rates: 7.5% |
| Description: A dry ingredient seasoning blend | Status: Final | Date: 23/01/2023 |

INGREDIENTS LISTING

| Ingredient | Country of Origin (listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin) | % Banding |
|--|--|--------------|
| Rusk (Wheat Flour (calcium carbonate, iron niacin, thiamine) salt) | UK | 60-70% |
| Wheat Flour (contains calcium carbonate, iron, niacin, thiamine) | UK | 5-10% |
| Salt | UK | 5-10% |
| Spices (Cayenne, Black Pepper, White Pepper) | Indonesia, Vietnam, India | 1-5% |
| Red Bell Pepper/Granules | China | 1-5% |
| Fried Onion (Palm Oil, Wheat Flour, Salt) | Poland | 1-5% |
| Chilli Powder (contains: spices, salt, garlic, herbs) () | China, Spain, UK, India, Malawi, Peru, Turkey, Zambia, Zimbabwe | 1-5% |
| Tomato Powder | China | 1-5% |
| Crushed Chilli | India | 1-5% |
| Hydrolysed Vegetable Protein | UK | 1-5% |
| Onion Powder | India | 1-5% |
| Emulsifier (E450) | Belgium, Germany | <1% |
| Preservative: Sodium Sulphite | Italy | <1% |
| Vegetable Oil | France, UK, Netherlands | <1% |
| Antioxidant E300, E330 | China | <1% |
| Dextrose | Bulgaria, Germany, Spain, France, Italy, Turkey | <1% |
| Spice Extracts | India, Canada, UK, United States, Belgium, Chile, Indonesia, Mexico, Peru, China | <1% |
| Colour E120 | Peru | <1% |
| Anti-Caking Agent (E551) | UK | <1% |
| Celery Extract | India | <1% |


INGREDIENT DECLARATION

Rusk (WHEAT Flour (calcium carbonate, iron niacin, thiamine) salt), WHEAT Flour (contains calcium carbonate, iron, niacin, thiamine), Salt, Spices (Cayenne, Black Pepper, White Pepper), Red Bell Pepper/Granules, Fried Onion (Palm Oil, WHEAT Flour, Salt), Chilli Powder (contains: spices, salt, garlic, herbs) (), Tomato Powder, Crushed Chilli, Hydrolysed Vegetable Protein, Onion Powder, Emulsifier (E450), Preservative: Sodium SULPHITE, Antioxidant E300, E330, Dextrose, Spice Extracts, Colour E120, CELERY Extract

ADDITIVES/PROCESSING AIDS

| Name | E Number | Function | Declarable | Comments |
|-------------------------|----------|-----------------------|------------|------------------------|
| Ascorbic Acid | E300 | Antioxidant | Yes | |
| Citric Acid | E330 | Acid/Antioxidant | Yes | |
| Rapeseed Oil | | Processing Aid | No | |
| Sodium Sulphite | E221 | Preservative | Yes | |
| Tri Sodium Diphosphates | E450 | Emulsifier/Stabiliser | Yes | |
| Ammonium Bicarbonate | E503(II) | Raising Agent | No | Processing Aid in Rusk |
| Silicon Dioxide | E551 | Anticaking Agent | No | Processing Aid |
| Sodium Ferrocyanide | E535 | Anticaking Agent | No | Processing Aid in Salt |

NB: provisional specifications may not contain processing aids. These are added in production and will appear on Final Specifications.

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ALLERGEN INFORMATION


| Allergen | Present | | Comments: Allergen Source indicated in CAPITALS on previous page, Ingredients List |
|--|---------|------------|---|
| | On Site | In Product | |
| Cereals containing Gluten | YES | YES | Rusk, Wheat Flour, Fried Onion |
| Crustaceans and products thereof | NO | NO | |
| Egg and products thereof | YES | NO | |
| Fish and products thereof | YES | NO | |
| Soybeans and products thereof | YES | NO | |
| Milk and products thereof | YES | NO | |
| Celery and products thereof | YES | YES | CELERY Extract |
| Mustard and products thereof | YES | NO | |
| Peanuts and products thereof | NO | NO | |
| Nuts * (other than peanuts) and products thereof | NO | NO | |
| Lupin and products thereof | NO | NO | |
| Sesame Seeds and products thereof | NO | NO | |
| Molluscs and product there of | NO | NO | |
| Sulphur Dioxide Sulphites >10ppm | YES | YES | Preservative Sodium Sulphite |

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredients blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of the ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.

SUITABILITY

| | | | | | |
|------------|----|--|-------------|----|--|
| Vegetarian | NO | | Vegan | NO | |
| Organic | NO | | Gluten Free | NO | |
| Halal | NO | | Kosher | NO | |

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FINISHED PRODUCT ANALYSIS

| | |
|---|-----------|
| Total Salt Content | 8.01% |
| NaCl Analysis (Titration) | 7.21-8.81 |
| Na Analysis (Conductivity) Salt + Sodium ions | 7.45-9.11 |
| Preservative Content as: Sodium Sulphite | 0.35% |
| SO2 Tolerance (Titration) | 0.17-0.21 |

Please note samples are not routinely tested

MICROBIOLOGY

| | | |
|----------------------|---------|-----|
| Total Viable Count/g | 100,000 | max |
| Coliforms/g | <1000 | max |
| E Coli/g | <10 | max |
| Yeast & Mould | 1000 | max |
| Salmonella / 25g | Absent | |

NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

| | | |
|----------------------------|----------|------|
| Energy | 369.53 | Kcal |
| | 1,552.01 | kJ |
| Protein | 9.96 | g |
| Carbohydrate | 67.83 | g |
| as Starch | 38.34 | g |
| as Sugar | 4.13 | g |
| Fat | 5.01 | g |
| Saturated | 1.60 | g |
| Monounsaturated | 1.45 | g |
| Polyunsaturated | 0.63 | g |
| Fibre | 6.63 | g |
| Sodium (Na) | 3,430.66 | mg |
| Salt Equivalent (Na x 2.5) | 8.58 | g |

Texture

A free flowing fine powder

Visual

Pink

Odour

Spice Notes

Sieve Size

25mm

Metal Detection (minimum sensitivity)

Ferrous

3.5mm

Non Ferrous

4.5mm

Stainless Steel

5mm

Pack Size +/-1%

28 x 340G

Products are labelled starting product name, D number, Allergens, Weight, Batch number and Best Before End date

Store in a cool and dry condition; keep the pack sealed when not in use. 12 months from date of manufacture if unopened. Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection.


LEGISLATION/WARRANTY STATEMENT

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.

The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation, **however due to the nature and complexity of current ingredient manufacture and supply systems, guarantees cannot be given that carry over residues will be totally absent.**

For Dalziel Ingredients LTD

For Customer

| | | | | | | | |
|---------|---|----------|-------------------|--------|--|----------|--|
| Signed: |  | | | Signed | | | |
| Name | LewisJohnson | Position | NPD Administrator | Name | | Position | |
| Date | 23/01/2023 | Version | | Date | | | |

**Please sign and return the approved document within 28 Days.
If this document is not returned within this time Dalziel will assume acceptance.**