


Dalziel Group Manufacturing Manual	
Document Name: Dalziel Ingredients Product Specification	
Date: 11/02/2020	Issue: 12
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: 



Dalziel Ingredients Ltd
5 William Street
Felling
Gateshead
NE10 0JW
0191 4954490

D9815987

PRODUCT SPECIFICATION

Product: BC LAMB AND MINT SAUSAGE SEASONING	Code: D9815987	Usage Rates: 2.5%
Description: A dry ingredient seasoning blend	Status: Final	Date: 09/08/2022

INGREDIENTS LISTING

Ingredient	Country of Origin <small>(listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin)</small>	% Banding
Salt	UK	40-50%
Wheat Flour (contains calcium carbonate, iron, niacin, thiamine)	UK	10-20%
Herbs (Mint)	Egypt,	10-20%
Emulsifier (E450)	Belgium, Germany	5-10%
Flavour Enhancer E621	China, Indonesia, Vietnam	1-5%
Preservative: Sodium Sulphite	Italy	1-5%
Hydrolysed Vegetable Protein	UK	1-5%
Onion Powder	India	1-5%
Spices (Cumin)	India, Turkey	<1%
Antioxidant E300	China	<1%
Acid E330	China	<1%
Spice Extract	Canada, UK, United States, Belgium, Chile, China, Indonesia, India, Mexico, Peru, Papua New Guinea	<1%
Anti-Caking Agent (E551)	UK	<1%
Vegetable Oil	UK	<1%
Herb Extract	Germany, France, UK, Hungary, Turkey, United States	<1%
Celery Extract	India	<1%
Natural Mint Flavour	UK	<1%


INGREDIENT DECLARATION

Salt, WHEAT Flour (contains calcium carbonate, iron, niacin, thiamine), Herbs (Mint), Emulsifier (E450), Flavour Enhancer E621, Preservative: Sodium SULPHITE, Hydrolysed Vegetable Protein, Onion Powder, Spices (Cumin), Antioxidant E300, Acid E330, Spice Extract, Anti-Caking Agent (E551), Herb Extract, CELERY Extract, Natural Mint Flavour

ADDITIVES/PROCESSING AIDS

Name	E Number	Function	Declarable	Comments
Ascorbic Acid	E300	Antioxidant	Yes	
Citric Acid	E330	Acid/Antioxidant	Yes	
Mono Sodium Glutamate	E621	Flavour Enhancer	Yes	
Rapeseed Oil		Processing Aid	Yes	
Sodium Sulphite	E221	Preservative	Yes	
Tri Sodium Diphosphates	E450	Emulsifier/Stabiliser	Yes	
Silicon Dioxide	E551	Anticaking Agent	No	Processing Aid
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt

NB: provisional specifications may not contain processing aids. These are added in production and will appear on Final Specifications.

Dalziel Group Manufacturing Manual	
Document Name: Dalziel Ingredients Product Specification	
Date: 11/02/2020	Issue: 12
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: 



Dalziel Ingredients Ltd
5 William Street
Felling
Gateshead
NE10 0JW
0191 4954490

D9815987

ALLERGEN INFORMATION


Allergen	Present		Comments: Allergen Source indicated in CAPITALS on previous page, Ingredients List
	On Site	In Product	
Cereals containing Gluten	YES	YES	Wheat Flour
Crustaceans and products thereof	NO	NO	
Egg and products thereof	YES	NO	
Fish and products thereof	YES	NO	
Soybeans and products thereof	YES	NO	
Milk and products thereof	YES	NO	
Celery and products thereof	YES	YES	CELERY Extract
Mustard and products thereof	YES	NO	
Peanuts and products thereof	NO	NO	
Nuts * (other than peanuts) and products thereof	NO	NO	
Lupin and products thereof	NO	NO	
Sesame Seeds and products thereof	NO	NO	
Molluscs and product there of	NO	NO	
Sulphur Dioxide Sulphites >10ppm	YES	YES	Preservative Sodium Sulphite

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredients blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of the ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.

SUITABILITY

Vegetarian	YES	Not Certified	Vegan	YES	Not Certified
Organic	NO		Gluten Free	NO	
Halal	NO		Kosher	NO	

Dalziel Group Manufacturing Manual	
Document Name: Dalziel Ingredients Product Specification	
Date: 11/02/2020	Issue: 12
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: 



Dalziel Ingredients Ltd
5 William Street
Felling
Gateshead
NE10 0JW
0191 4954490

D9815987

FINISHED PRODUCT ANALYSIS

Total Salt Content	43.87%
NaCl Analysis (Titration)	39.49-48.26
Na Analysis (Conductivity) Salt + Sodium ions	42.47-51.91
Preservative Content as: Sodium Sulphite	2.76%
SO2 Tolerance (Titration)	1.42-1.73

Please note samples are not routinely tested

MICROBIOLOGY

Total Viable Count/g	100,000	max
Coliforms/g	<1000	max
E Coli/g	<10	max
Yeast & Mould	1000	max
Salmonella / 25g	Absent	

NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

Energy	169.59	Kcal
	712.29	kJ
Protein	6.15	g
Carbohydrate	28.56	g
as Starch	22.57	g
as Sugar	0.58	g
Fat	2.04	g
Saturated	0.41	g
Monounsaturated	0.41	g
Polyunsaturated	0.79	g
Fibre	6.19	g
Sodium (Na)	20,627.99	mg
Salt Equivalent (Na x 2.5)	51.57	g

Texture

A free flowing fine powder

Visual

Pale

Odour

Herb Notes

Sieve Size

5mm

Metal Detection (minimum sensitivity)

Ferrous

3.5mm

Non Ferrous

4.5mm

Stainless Steel

5mm

Pack Size +/-1%

56 x 227g

Products are labelled starting product name, D number, Allergens, Weight, Batch number and Best Before End date

Store in a cool and dry condition; keep the pack sealed when not in use. 12 months from date of manufacture if unopened. Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection.


LEGISLATION/WARRANTY STATEMENT

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.

The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation, **however due to the nature and complexity of current ingredient manufacture and supply systems, guarantees cannot be given that carry over residues will be totally absent.**

For Dalziel Ingredients LTD

For Customer

Signed:				Signed			
Name	LewisJohnson	Position	NPD Administrator	Name		Position	
Date	09/08/2022	Version		Date			

**Please sign and return the approved document within 28 Days.
If this document is not returned within this time Dalziel will assume acceptance.**