

Dalziel Group Manufacturing Manual	
Document Name: Dalziel ingredients Product Specification	
Date: 14/03/2017	Issue: 10
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: <i>RS</i>



Dalziel Ingredients Ltd
5 William Street
Felling
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PRODUCT SPECIFICATION

Product: GLUTEN FREE CUMBERLAND AND HERB SAUSAGE MIX	Code: D9815862	Usage Rates : 16.80% max
Description: A dry ingredients seasoning blend	Status: Final	In End Product
	Date: 06/02/2019	

INGREDIENT LISTING

Ingredient	Country of Origin <small>(listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin)</small>	<u>% Banding</u>
Flaked Rice	Greece	20-30
Textured Soya Protein	Serbia, Netherlands	20-30
Potato Flake (contains sulphites)	Germany	20-30
Salt	UK	9.28%
Potato Starch	France, Poland	1-5
Emulsifier E451	Belgium, Czech Republic, Thailand	1-5
Spices (white pepper, coriander, nutmeg)	Vietnam, Romania, Bulgaria, Indonesia	1-5
Herbs (marjoram, sage)	Egypt, Turkey	1-5
Flavour Enhancer E621	Vietnam, Indonesia	<1
Preservative E221	Italy	0.60%
Antioxidants E300, E330	China	<1
Onion Powder	India	<1
Spice Extracts	Indonesia, Papua New Guinea, USA, UK, India, Belgium, Indonesia, Chile, Peru, China, Mexico	<1
Anti-caking Agent E551	UK	<1
Herb Extract	USA, Turkey, Albania, France, Germany, Hungary, UK	<1

INGREDIENT DECLARATION

Flaked Rice, Textured Soya Protein, Potato Flake (contains sulphites), Salt, Potato Starch, Emulsifier E451, Spices (white pepper, coriander, nutmeg), Herbs (marjoram, sage), Flavour Enhancer E621, Preservative E221, Antioxidants E300, E330, Onion Powder, Spice Extracts, Herb Extract

ADDITIVES/PROCESSING AID

<u>Name</u>	E Number	Function	Declarable	Comments
Ascorbic Acid	E300	Antioxidant	Yes	
Silicon Dioxide	E551	Anticaking Agent	No	Processing Aid
Citric Acid	E330	Acid/Antioxidant	Yes	
Mono Sodium Glutamate	E621	Flavour Enhancer	Yes	
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt
Sodium Sulphite	E221	Preservative	Yes	
Sodium Tripolyphosphate	E451	Emulsifier/Stabiliser	Yes	
Sodium Metabisulphite	E223	Preservative	Yes	Preservative in Potato Flake

**NB: Provisional specifications may not contain processing aids.
These are added in production and will appear on Final Specifications.**

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ALLERGEN INFORMATION

D9815862

Allergen	Present		Source	Comments
	on Site	In Product		
Cereals containing Gluten	YES	NO		
Crustaceans and products thereof	NO	NO		
Egg and products thereof	YES	NO		
Fish and products thereof	YES	NO		
Soybeans and products thereof	YES	YES	Textured Soya Protein	
Milk and products thereof	YES	NO		
Celery and products thereof	YES	YES	Spice Extract	Celery Extract
Mustard and products thereof	YES	NO		
Peanuts and products thereof	NO	NO		
Nuts *(other than peanuts) and products thereof	NO	NO		
Lupin and products thereof	NO	NO		
Sesame Seeds and products thereof	NO	NO		
Molluscs and products thereof	NO	NO		
Sulphur Dioxide Sulphites >10ppm	YES	YES	Preservative E221, Potato Flake contains Sulphites	

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredient blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.

SUITABILITY

Vegetarian	YES	Not Certified	Vegan	YES	Not Certified
Organic	NO				

