

Dalziel Group Manufacturing Manual	
Document Name: Dalziel ingredients Product Specification	
Date: 14/03/2017	Issue: 10
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: <i>RS</i>



Dalziel Ingredients Ltd
5 William Street
Felling
Gateshead
NE10 0JW
0191 4954490

PRODUCT SPECIFICATION

Product: ORGANIC CUMBERLAND SAUS SEAS 56 X 227 GM	Code: D9818403 Status: Final	Usage Rates : As required
Description: A dry ingredients seasoning blend	Date: 22/02/2018	

INGREDIENT LISTING

Ingredient	Country of Origin <small>(listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin)</small>	<u>% Banding</u>
Salt	UK	45.52%
Organic Rice Flour	Argentina	20-30
Organic Spices (white pepper, ginger, coriander, nutmeg, mace)	Sri Lanka, Indonesia, India, Sri Lanka, Morocco	10-20
Organic Herbs (sage, marjoram)	Morocco, Egypt	5-10
Organic Chilli Powder	China, Uganda	1-5
Antioxidant E300, E330	China	1-5
Organic Onion Powder	India, Egypt	1-5

INGREDIENT DECLARATION

Salt, Organic Rice Flour, Organic Spices (white pepper, ginger, coriander, nutmeg, mace), Organic Herbs (sage, marjoram), Organic Chilli Powder, Antioxidant E300, E330, Organic Onion Powder

ADDITIVES/PROCESSING AID

<u>Name</u>	<u>E Number</u>	<u>Function</u>	<u>Declarable</u>	<u>Comments</u>
Ascorbic Acid	E300	Antioxidant	Yes	
Citric Acid	E330	Acid/Antioxidant	Yes	
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt

NB: Provisional specifications may not contain processing aids.
These are added in production and will appear on Final Specifications.

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ALLERGEN INFORMATION

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Allergen	Present		Source	Comments
	on Site	In Product		
Cereals containing Gluten	YES	NO		
Crustaceans and products thereof	NO	NO		
Egg and products thereof	YES	NO		
Fish and products thereof	YES	NO		
Soybeans and products thereof	YES	NO		
Milk and products thereof	YES	NO		
Celery and products thereof	YES	NO		
Mustard and products thereof	YES	NO		
Peanuts and products thereof	NO	NO		
Nuts *(other than peanuts) and products thereof	NO	NO		
Lupin and products thereof	NO	NO		
Sesame Seeds and products thereof	NO	NO		
Molluscs and products thereof	NO	NO		
Sulphur Dioxide Sulphites >10ppm	YES	NO		

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredient blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.
The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.

SUITABILITY

Vegetarian	YES	Not Certified	Vegan	YES	Not Certified
Organic	YES	Certified			

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FINISHED PRODUCT ANALYSIS

Total Salt Content	45.52 %	
NaCl Analysis (Titration)	Actual Salt	40.97-50.07
Na Analysis (Conductivity)	Salt + Sodium ions	40.97-50.08
Preservative Content as :	N/A	%
		0.26-0.32

Please note samples are not routinely tested

NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

Energy	204.26	Kcal
	857.89	kJ
Protein	4.70	g
Carbohydrate	37.41	g
as Starch	22.02	g
as Sugar	1.60	g
Fat	3.98	g
Saturated	1.46	g
Monounsaturated	0.60	g
Polyunsaturated	0.45	g
Fibre	7.30	g
Sodium (Na)	17893.97	mg
Salt Equivalent (Na x 2.5)	44.73	g

Texture A free flowing fine powder
Visual Beige with visual herb
Odour Spice Notes

Sieve Size 3mm
Metal Detection (minimum sensitivity)
Ferrous 3.5mm
Non Ferrous 4mm
Stainless Steel 5mm

Pack Size +/-1% 12.71kg
Products are labelled stating product name, D number, Allergens
Weight, Batch number and Best Before End date

Store in a cool and dry condition; keep the pack sealed when not in use. 12 months from date of manufacture if unopened.

Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection

LEGISLATION/WARRANTY STATEMENT

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.

The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation, **however due to the nature and complexity of current ingredient manufacture and supply systems, guarantees cannot be given that carry over residues will be totally absent.**

For Dalziel Ingredients LTD

For Customer

Signed:				Signed:			
Name	Gareth Daniels	Position	Tech Services Manager	Name		Position	
Date	22/02/2018	Version		Date			

Please sign and return the approved document within 28 Days.

If this document is not returned within this time Dalziel will assume acceptance.