



RIPON SELECT FOODS LTD.

Food Ingredient Manufacturers

Dallamires Way North, Ripon, N. Yorkshire HG4 1TL
Tel: +44 (0)1765 601711 Fax +44 (0)1765 607481
email: ingredients@rsf.co.uk website: <http://www.rsf.co.uk>

PRODUCT SPECIFICATION

PRODUCT: Pinhead Rusk

PRODUCT CODE: R/PH

DECLARATION: As Ingredients

DESCRIPTION: Off-white crumb with characteristic baked cereal flavour. Free from foreign materials and carbonised particles.

ALLERGENS: Gluten

INGREDIENTS: WHEAT Flour (Calcium Carbonate, Iron, Niacin, Thiamin)
Salt
Ammonium Bicarbonate (E503ii) (process aid)

COOL:	Ingredient	Proc.Aid?	Countries
	Wheat Flour		United Kingdom
	Calcium Carbonate		United Kingdom
	Iron		Sweden, United States
	Niacin		India
	Thiamin		China
	Salt		United Kingdom, Netherlands
	Sodium Carbonate	Y	China, Germany, United Kingdom, India
	Sodium Ferrocyanide	Y	China
	Ammonium Bicarbonate E503ii	Y	Germany, United Kingdom, Norway
	Magnesium Carbonates	Y	Germany

TYPICAL ANALYSIS:		
	Moisture	5% max
	Salt	2% max
	Protein	9-12%
	Fat	0.5-2.0%
	of which sats	0.1-0.4%
	Ash	1-4%
	Carbohydrate	75-85%
	of which sugars	3.2-3.6%
	Energy/100g	1507kJ - 1591kJ
	Cals/100g	360-380 kcals
	Added Sugar	Nil
	Dietary Fibre	4.0%

USAGE: As required

PARTICLE SIZE: (BS410 SIEVES)	R10	2% max
	R12	15-27%
	R16	20-35%
	R22	10-25%
	T22	30-40%

TYPICAL MICROBIOLOGICAL:	Total Viable Countline	5000 cfu/g max
	Yeast and Moulds	1000 cfu/g max



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Coliforms	10 cfu/g max
E. Coli	absent in 1g
Salmonella	absent in 25g

CONFORMITY: All products will match previously accepted samples for flavour and appearance.

METAL DETECTION: 3.5mm ferrous
4.0mm non-ferrous
5.0mm stainless steel

PACKAGING & LABELLING: 25kg FFS polythene sack with product code, unique production number, bar code and best before date. Each pallet is shrouded with polythene film and has a cardboard sheet to the pallet bottom. Each pallet is labelled with a unique pallet number, bar code, product code, allergen status and best before date.

STORAGE: Cool dry and hygienic. Rapidly becomes mouldy when wet.

SHELF LIFE: Best before 2 years from date of manufacture.

WARRANTY: The goods are guaranteed to be, upon delivery to the Customer, in accordance with contractual specification and in accordance with all legislation currently in force in the United Kingdom.

Please contact us if there is any issue with this specification.
If we do not hear from you within 14 days, we will assume your acceptance.

GENERAL COMMENTS: Manufactured in the UK

Issue: 6

By: jan

Date: 26/Sep/14

Signed: *Jerry Wareing*
Q.A. Manager