



RIPON SELECT FOODS LTD.

Food Ingredient Manufacturers

Dallamires Way North, Ripon, N. Yorkshire HG4 1TL
Tel: +44 (0)1765 601711 Fax +44 (0)1765 607481
email: ingredients@rsf.co.uk website: <http://www.rsf.co.uk>

PRODUCT SPECIFICATION

PRODUCT:	Medium Rusk		
PRODUCT CODE:	R/MED		
DECLARATION:	As Ingredients		
DESCRIPTION:	Off-white crumb with characteristic baked cereal flavour. Free from foreign materials and carbonised particles.		
ALLERGENS:	Gluten		
INGREDIENTS:	WHEAT Flour (Calcium Carbonate, Iron, Niacin, Thiamin) Salt (contains E535 anticaking agent) Ammonium Bicarbonate (E503ii) (process aid)		
COOL:	Ingredient	Proc.Aid?	Countries
	Wheat Flour		United Kingdom
	Calcium Carbonate		United Kingdom
	Iron		Sweden, United States
	Niacin		India
	Thiamin		China
	Salt		United Kingdom, Netherlands
	Sodium Ferrocyanide	Y	China
	Ammonium Bicarbonate E503ii	Y	Germany, United Kingdom, Norway
	Magnesium Carbonates	Y	Germany
TYPICAL ANALYSIS:	Moisture	5% max	
	Salt	2% max	
	Protein	9-12%	
	Fat	0.5-2.0%	
	of which sats	0.1-0.4%	
	Ash	1-4%	
	Carbohydrate	75-85%	
	of which sugar	3.2-3.6%	
	Energy/100g	1507-1591kJ	
	Cals/100g	360-380	
	Added Sugar	Nil	
	Dietary Fibre	4.0%	
USAGE:	As required.		
PARTICLE SIZE: (BS410 SIEVES)	R8	2% max	
	R10	45-60%	
	R22	25-40%	
	T22	15-20%	
TYPICAL MICROBIOLOGICAL:	Total Viable Countline	5000 cfu/g max	
	Yeast and Moulds	1000 cfu/g max	
	Coliforms	10 cfu/g max	
	E. Coli	absent in 1g	



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PRODUCT SPECIFICATION

Salmonella absent in 25g

CONFORMITY: All products will match previously accepted samples for flavour and appearance.

METAL DETECTION: 3.5mm ferrous
4.0mm non-ferrous
5.0mm stainless steel

PACKAGING & LABELLING: 25kg FFS polythene sack with product code, unique production number, bar code and best before date. Each pallet is shrouded with polythene film and has a cardboard sheet to the pallet bottom. Each pallet is labelled with a unique pallet number, bar code, product code, allergen status and best before date.

STORAGE: Cool dry and hygienic. Rapidly becomes mouldy when wet.

SHELF LIFE: Best before 2 years from date of manufacture.

WARRANTY: The goods are guaranteed to be, upon delivery to the Customer, in accordance with contractual specification and in accordance with all legislation currently in force in the United Kingdom.

Please contact us if there is any issue with this specification.
If we do not hear from you within 14 days, we will assume your acceptance.

GENERAL COMMENTS: Manufactured in the UK.

Issue: 4

By: jerry

Date: 10/Mar/17

Signed: *Jerry Wareing*
Q.A. Manager