

Dalziel Group Manufacturing Manual	
Document Name: Dalziel ingredients Product Specification	
Date: 14/03/2017	Issue: 10
Document No: MAN239	Pages: 3
Author: F. Hutton	Authorised By: <i>RS</i>



Dalziel Ingredients Ltd  
5 William Street  
Felling  
Gateshead  
NE10 0JW  
0191 4954490

## PRODUCT SPECIFICATION

<b>Product:</b> BUTCHERS CHOICE HONEY ROAST TINTED SEASONING	<b>Code:</b> D9815615	<b>Usage Rates :</b> 2.50%
<b>Description:</b> A dry ingredients seasoning blend	<b>Status:</b> Final	
	<b>Date:</b> 08/02/2018	

## INGREDIENT LISTING

Ingredient	Country of Origin <small>(listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin)</small>	% <b>Banding</b>
Salt	UK	53.53%
Sugar	France	20-30
Emulsifier E451	Czech Republic, Israel	5-10
Flavour Enhancer E621	Vietnam, Indonesia	1-5
Preservative E221	Italy	3.57%
Antioxidants E300, E330	China	1-5
Honey Flavouring	Italy	<1
Spice Extracts	India, USA, Belgium, Indonesia, Chile, Peru, China, UK, Mexico, Indonesia, Papua New Guinea	<1
Anti-caking Agent E551	UK	<1
Colour E120	Peru	<1

## INGREDIENT DECLARATION

Salt, Sugar, Emulsifier E451, Flavour Enhancer E621, Preservative E221, Antioxidants E300, E330, Honey Flavouring, Spice Extracts, Colour E120

## ADDITIVES/PROCESSING AID

Name	E Number	Function	Declarable	Comments
Ascorbic Acid	E300	Antioxidant	Yes	
Carmine	E120	Food Colour	Yes	
Citric Acid	E330	Acid/Antioxidant	Yes	
Silicon Dioxide	E551	Anticaking Agent	No	Processing Aid
Mono Sodium Glutamate	E621	Flavour Enhancer	Yes	
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt
Sodium Sulphite	E221	Preservative	Yes	
Sodium Tripolyphosphate	E451	Emulsifier/Stabiliser	Yes	

**NB: Provisional specifications may not contain processing aids.  
These are added in production and will appear on Final Specifications.**

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### ALLERGEN INFORMATION

**D9815615**

Allergen	Present		Source	Comments
	on Site	In Product		
<b>Cereals containing Gluten</b>	YES	NO		
<b>Crustaceans</b> and products thereof	NO	NO		
<b>Egg</b> and products thereof	YES	NO		
<b>Fish</b> and products thereof	YES	NO		
<b>Soybeans</b> and products thereof	YES	NO		
<b>Milk</b> and products thereof	YES	NO		
<b>Celery</b> and products thereof	YES	NO		
<b>Mustard</b> and products thereof	YES	NO		
<b>Peanuts</b> and products thereof	NO	NO		
<b>Nuts *( other than peanuts)</b> and products thereof	NO	NO		
<b>Lupin</b> and products thereof	NO	NO		
<b>Sesame Seeds</b> and products thereof	NO	NO		
<b>Molluscs</b> and products thereof	NO	NO		
<b>Sulphur Dioxide</b> Sulphites >10ppm	YES	YES	Preservative E221	

Dalziel take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredient blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

**The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.**

### SUITABILITY

Vegetarian	NO	Contains Animal Origin	Vegan	NO	Contains Product from Animal Origin
Organic	NO				

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**D9815615**

**FINISHED PRODUCT ANALYSIS**

Total Salt Content	53.56 %
NaCl Analysis ( Titration)      Actual Salt	48.2-58.92
Na Analysis ( Conductivity)      Salt + Sodium ions	52.76-64.49
Preservative Content as :      Sodium Sulphite	3.57 %
SO2 Tolerance (Titration)	1.85-2.26

Please note samples are not routinely tested

**NUTRITIONAL**

Typical values per 100gm Calculated from Raw Material Data

Energy	106.61	Kcal
	447.76	kJ
Protein	0.00	g
Carbohydrate	26.09	g
as Starch	0.06	g
as Sugar	26.01	g
Fat	0.25	g
Saturated	0.04	g
Monounsaturated	0.13	g
Polyunsaturated	0.08	g
Fibre	0.00	g
Sodium (Na)	26115.30	mg
Salt Equivalent (Na x 2.5)	65.29	g

**Texture**      A free flowing fine powder

**Visual**      Pale

**Odour**      Spice Notes

<b>Sieve Size</b>	<b>Metal Detection (minimum sensitivity)</b>
3mm	Ferrous      3.5mm
	Non Ferrous      4mm
	Stainless Steel      5mm

**Pack Size +/-1%**      56x227g

Products are labelled stating product name, D number, Allergens  
Weight, Batch number and Best Before End date

**MICROBIOLOGICAL**

Total Viable Count/g	100,000	max
Coliforms/g	<1000	max
E Coli/g	<10	max
Yeast & Mould	1000	max
Salmonella / 25g	Absent	

**SENSORY PROPERTIES**

Store in a cool and dry condition; keep the pack sealed when not in use.      12 months from date of manufacture if unopened.

Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection

**LEGISLATION/WARRANTY STATEMENT**

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.  
The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation, **however due to the nature and complexity of current ingredient manufacture and supply systems, guarantees cannot be given that carry over residues will be totally absent.**

For Dalziel Ingredients LTD

For Customer

Signed:	<i>L.McNichol</i>			Signed:			
Name	Laura McNichol	Position	Technical Administrator	Name		Position	
Date	08/02/2018	Version		Date			

*Please sign and return the approved document within 28 Days.*

*If this document is not returned within this time Dalziel will assume acceptance.*