



QUALITY SYSTEM

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SECTION ID : Level 4 DOCUMENT TYPE : Working Document

TITLE: DRY SPECIFICATION

SECTION 1: PRODUCT TITLE

Product Name: Hot & Spicy Glaze
Product code: 14825
Issue Date: 26.04.2021
Reason For Issue: Updated Country of Origins.
Weight: 2.5kg, 10kg, 20kg

Version Number: 12

Physical Properties

Appearance: Orange free flowing powder with herb particulates.
Aroma: Savoury.
Flavour: Spicy, tangy.

SECTION 2: LEGAL REQUIREMENTS

Quid Requirements: Yes

Country Of Origin: UK

Pack Weight: 2.5kg, 10kg, 20kg **Average Weight:** PFM only

SECTION 3: ALLERGEN ADVICE

For allergens, including cereals containing gluten, see ingredients in **bold**

May contain traces of: Gluten, Soya, Milk, Celery, Mustard, Sulphur Dioxide

No Nuts, Crustaceans/Molluscs or Fish are used on site

SECTION 4: INGREDIENT DECLARATION

Sugar, Salt, Modified Starch, Maltodextrin, Dried Tomato (7%), Spices (Paprika, Cayenne (2%), White Pepper, Cumin), Dried Garlic (4.5%), Dried Onion (2.5%), Dried Herbs (Parsley, Thyme, Sage, Oregano), Yeast Extract (Yeast Extract, Salt), Colours (Paprika Extract, Carmine), Thickener (Guar Gum), Natural Jalapeno Flavouring.

Ingredients	% Wt Range	Country of Origin
Sugar (Cane or Beet) (SO2 <10ppm)	<48%	Angola, Australia, Barbados, Belize, Benin, Brazil, Burkina Faso, Colombia, Costa Rica, Dominican Republic, Ethiopia, Fiji, Guadeloupe, Guatemala, Guyana, Honduras, Ivory Coast, Jamaica, Kenya, Laos,

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		Madagascar, Malawi, Mozambique, Nepal, Nicaragua, Panama, Peru, Reunion, Suriname, Swaziland, Tanzania, Zambia, UK.
Salt (E535)	<11%	UK, China
Modified Starch (Maize & Pregelatinized Waxy Maize) (SO2 <10ppm)	<11%	Hungary, UK, France, Belgium, Spain, Italy
Maltodextrin (Maize) (SO2 <10ppm)	<9%	France, Turkey
Dried Tomato (E551)	7%	China, Spain, Germany, Portugal
Spices (Paprika (E392), Cayenne (2%), White Pepper, Cumin)	<6%	Paprika – Peru, Spain, China Cayenne – India, China, Spain White Pepper – Vietnam, India, Indonesia, Brazil Cumin – India
Dried Garlic	4.5%	China
Dried Onion (E551)	2.5%	India, China
Dried Herbs (Parsley, Thyme, Sage, Oregano)	<3%	Parsley – UK Thyme – Morocco, Egypt, Turkey, Poland; Sage – Egypt, Turkey; Oregano - Turkey
Yeast Extract (Yeast Extract, Salt) (SO2 <10ppm)	<2%	Brazil
Colours (Paprika Extract (Rapeseed Oil), Carmine (E422, E524, E525 & Rapeseed Oil) (Colour Cat N2))	<1%	Paprika – India, USA, Peru, Morocco, Spain, China, UK, Carmine – Peru, UK, Germany, Belgium, USA
Thickener (Guar Gum)	<0.5%	Pakistan, India
Natural Jalapeno Flavouring (Sunflower Oil)	<0.5%	Netherlands, UK, France, Belgium, Germany, Hungary, USA, China, Malaysia, India.
Silicon Dioxide (Processing Aid)	<0.5%	Germany
Additive	E Number	Function in product
Paprika Extract	E160c	Colour
Carmine (N2)	E120	Colour
Guar Gum	E412	Thickener

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Silicon Dioxide	E551	Processing Aid
Comments:		

SECTION 5: NUTRITIONAL INFORMATION

Typical Values per 100g

Energy (kJ)	1480kJ
Energy (kcal)	349kcal
Fat	1.6g
Of which saturates	0.4g
Carbohydrate	77.5g
of which sugars	52.1g
Fibre	4.9g
Protein	3.6g
Salt	10.36g

Comments:
As calculated by Nutricalc

SECTION 6: SHELF LIFE

Ambient: 12 Months

Chilled: NA

Frozen: NA

SECTION 7: FREE FROM DATA

CONTAINS:	PRESENT (Y/N)	COMMENTS
Additives	Yes	E160c, E120, E412, E551. Processing aids E535, E392, E551, E422, E525, E524
Artificial Flavourings	No	
Natural Flavourings	Yes	
Preservatives	No	May contain Sulphur
Artificial Preservatives	No	Dioxide
Natural Colours	Yes	E160c, E120

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Artificial Colours	No	
MSG	No	
BHT/BHA	No	
Sweeteners	No	
Hydrolysed Vegetable Protein	No	
Wheat & Wheat Derivatives	No	
Rye/Oats/Barley/Spelt/Kamut	No	
Maize & Maize Derivatives	Yes	Modified Starch, Maltodextrin
Soya & Soya Derivatives	No	
Genetically Modified Ingredients	No	
Nuts & Peanuts	No	
Nut & Peanut Derivatives excl. Oil	No	
Nut & Peanut Oil	No	
Sesame Seeds	No	
Seed Derivatives excl. Oil	No	
Seed Oil	Yes	Rapeseed oil in Carmine, Paprika Extract and Sunflower Oil in Natural Jalapeno Flavouring
Palm Oil	No	
Pine Nuts / Kernels	No	
Yeast	Yes	Yeast Extract
Mustard / Mustard Seeds / Mustard Derivatives	No	
Celery / Celeriac	No	
Kiwi Fruit	No	
Milk and Milk Derivatives	No	
Molluscs	No	
Lupin	No	
Sulphur Dioxide/Sulphites (ppm)	Yes	Sugar, Modified Starch, Maltodextrin, Yeast Extract <10ppm
Animal Products: Dairy	No	
Animal Products: Eggs	No	
Animal Products: Shellfish	No	
Animal Products: Fish (Other)	No	
Animal Products: Beef & Derivatives	No	
Animal Products: Pork	No	
Animal Products: Lamb	No	
Animal products: Poultry	No	
Animal products: Other	Yes	Carmine

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SUITABLE FOR:		
Vegetarians	N	Carmines
Vegans	N	Carmines
Coeliacs	N	May Contain Gluten
Lactose Intolerant	N	May contain milk

SECTION 8: MICROBIOLOGICAL STANDARDS

TEST	MAXIMUM
<i>ESHERICHIA COLI</i>	< 100cfu/g
<i>SALMONELLA</i>	Absent in 25g
<i>STAPH AUREUS</i>	< 100 cfu/g
<i>B CEREUS</i>	< 10000 cfu/g
<i>CL PERFRINGENS</i>	< 100cfu/g

SECTION 9: DIRECTIONS FOR USE

Use at 8-10% and leave for 10 minutes, oven bake, BBQ, grill or stir fry. Cook thoroughly before consumption.

SECTION 10: STORAGE INSTRUCTIONS

Ambient storage in a cool, dark, dry place in the packaging specified



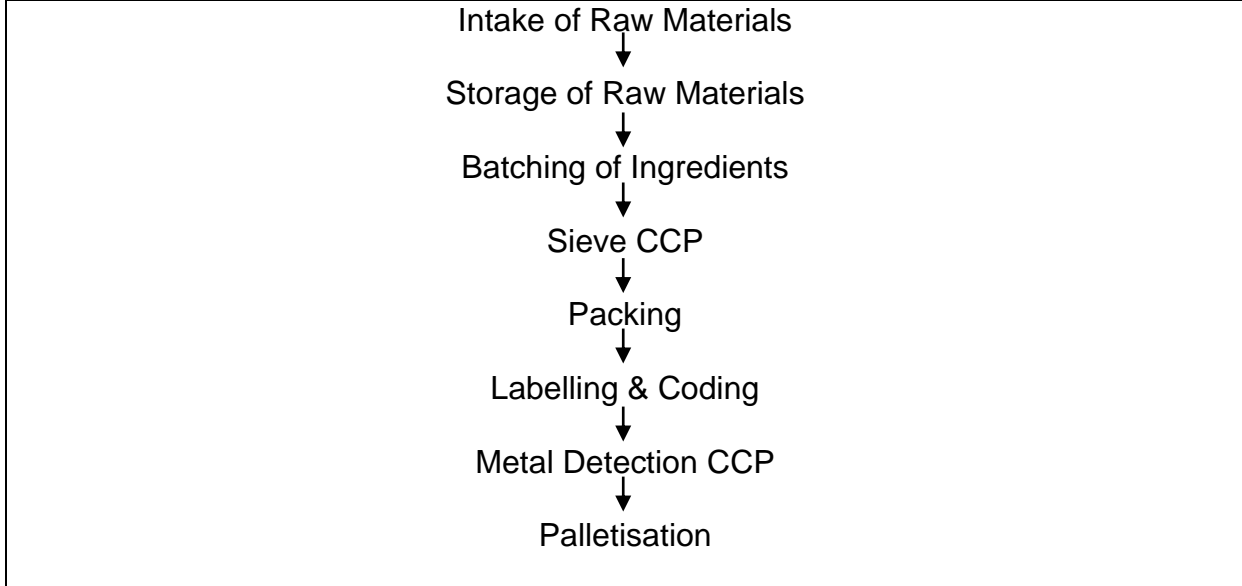
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SECTION 11: PROCESS FLOW



SECTION 12: QUALITY CHECKS

CHECK	FREQUENCY	PARAMETERS
Weights Coding	Per Tub/Pail Start of run & every 30 minutes	Fill weights to specification Clear, legible, correct
Seal	Start of run & every 30 minutes	Intact & clean
Metal Detection	Start and end of run plus every hour	1.5mm Fe, 2mm Non Fe, 2.5mm SS or 1.8mm Fe, 2mm Non Fe, 2.5mm SS

SECTION 13: PACKAGING STANDARDS

Inner Packaging Description: 2.5kg - Blue Food Grade 50mu bottom weld low density polyethylene bag (20g) (385 x 510mm), 10kg - 25kg Blue Food Grade 80mu bottom weld low density polyethylene bag (120g) (760 x 1035mm). 20kg - Blue 150 Micron low density polyethylene sack, heat sealed 510 x 920mm (140g)

Inner Barcode: 2.5kg – 5032457700603, 10kg - 5032457307345

Outer Packaging Description: 2.5kg Polypropylene Co-Polymer tub and lid (140g) (180 x 180 x 170mm) packed in Corrugated Cardboard Case (555g) (370 x 370 x 340mm), 10kg - Polypropylene Co-Polymer white pail and lid (600g) (293 x 318 x 290mm).

Outer Barcode: 2.5kg - 05032457612142

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Coding Details:

(day) (month) (year) (batch)

(Day) is denoted by the first 2 numbers

(Month) is denoted by the second 2 numbers

(Year) is denoted by the last number of year

(Batch) is denoted by the number of the actual batch on the production day

Pallet Details: Wooden Pallet

Cases Per Layer: 2.5kg x 8 x 9 Boxes per layer / 10kg = 12 per Layer

Layers Per Pallet: 2.5kg – 3, 10kg – 4

Cases Per Pallet: 2.5kg =27 /10kg = 48

SECTION 14: HEALTH AND SAFETY DATA

PRODUCT DIGESTED	This product is designed for human consumption, and is safe when used at recommended levels. In the case of excessive ingestion, give patient water to drink and rest. If discomfort persists, seek medical advice
SKIN CONTACT	Normal standard of hygiene and regular washing with water should prevent irritation; avoid prolonged contact with lips and tender parts of the body. Medical attention should be obtained in cases of sensitisation
EYE CONTACT	Avoid contact with eyes. Irrigate immediately with water and seek medical advice if discomfort persists
PRODUCT INHALED	Dust masks should be worn if the product is found to be irritating. In the case of inhalation remove casualty from exposure, rest and keep warm. In severe cases seek medical attention.
SPILLAGE	Sweep up and dispose of with non-hazardous wastes. Small spillages may be washed to drain with cold water. Consult local authorities when disposing of large quantities.
FIRE	Avoid production of dust. Fires should be controlled by water spray, rather than by main jets, to avoid generating explosive dust clouds.
STORAGE PRECAUTIONS	Original sealed containers should be stored in a cool dry place

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HANDLING PRECAUTIONS	All MRC products should be used in a well-ventilated area. Operators should observe normal good house keeping precautions. Goggles, gloves and dust masks may be required when exposed to prolonged handling
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SECTION 15: APPROVAL	
FOR MRC Name Clare Joynson Signed  Position Technical Co-ordinator Date 26.04.21	FOR CUSTOMER Name Signed Position Date

The contents of this specification are the sole property of Manchester Rusk Company Ltd, prior written confirmation must be obtained from Manchester Rusk Company Ltd before any information contained within the specification is supplied to a 3rd party.

If a signed copy of the specification is not returned within 6 weeks of the date of the specification, Manchester Rusk Company Ltd will assume implicit acceptance of the specification and its contents.

SECTION 16: LIST OF AMENDMENTS			
DATE	ISSUE NUMBER	REASON FOR ISSUE	APPROVED BY
30/03/10	1	New Product	C.Joynson
19/07/10	2	Added 800g information	C.Joynson
20.01.14	3	New Format	C Joynson
23.09.14	4	Updated nutritional	C Joynson
17.12.15	5	Updated country of origins and egg removed from may contain	C Shawmarsh-Smith
22.07.16	6	New Format	C Shawmarsh-Smith

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10.10.17	7	Updated Country of Origins and Quid Requirements	C Joynson
26.02.19	8	Updated Country of Origins	C Joynson
04.06.20	9	Updated Country of Origins	C Joynson
30.06.20	10	Updated Country of Origins	C Joynson
15.02.21	11	Updated Country of Origins	C Joynson
26.04.2021	12	Added 20kg Packaging format	Alan Owen

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