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## PRODUCT SPECIFICATION

QMS Dalziel Group Manufacturing Manual	
Document Name: McAusland & Crawford Product Specification	
Date 19/08/2019	Issue: 1
Document No: MAN239A Pages: 3	
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<b>Product:</b> SUPERBLEND BEEF SEASONING ROSE PINK	<b>Code:</b> E127	<b>Usage Rates :</b> 2.50%
<b>Description:</b> A dry ingredients seasoning blend	<b>Status:</b> Final	<b>In End Product</b>
	<b>Date:</b> 11/09/2019	

### INGREDIENT LISTING

Ingredient	Country of Origin (listed as origin of manufacturing at time of specification issue) (Herbs / Spices, and extracts of, will refer to actual Country of Origin)	% Banding
Salt	UK	43.19%
Spice Extracts (pepper, nutmeg, coriander, cayenne, ginger, pimento)	India, Sri Lanka, UK, Russia, Tunisia, UK, Indonesia, Africa	10-20 5-10
Wheat Flour ( contains calcium carbonate, iron, niacin, thiamine)	UK	5-10
Soya Flour	UK	1-5
Stabiliser E450	Belgium, Germany	1-5
Preservative: Sodium Metabisulphite	Italy	3.75%
Spices (white pepper, paprika)	Vietnam, Peru, China, Spain, Malawi	1-5
Flavour Enhancer E621	Vietnam, Indonesia	1-5
Rice Flour	UK	1-5
Dextrose	Belgium, Spain, Italy, France	1-5
Rapeseed Oil	UK	1-5
Antioxidant E301	China	<1
Vitamin B3 (nicotinamide)	China	<1
Colour E120	South America, Peru	<1

### INGREDIENT DECLARATION

Salt, Spice Extracts (pepper, nutmeg, coriander, cayenne, ginger, pimento), **Wheat** Flour ( contains calcium carbonate, iron, niacin, thiamine), **Soya** Flour, Stabiliser E450, Preservative: Sodium **Metabisulphite**, Spices (white pepper, paprika), Flavour Enhancer E621, Rice Flour, Dextrose, Antioxidant E301, Vitamin B3 (nicotinamide), Colour E120

### ADDITIVES/PROCESSING AID

<u>Name</u>	E Number	Function	Declarable	Comments
Tri Sodium Diphosphates	E450	Emulsifier/Stabiliser	Yes	
Mono Sodium Glutamate	E621	Flavour Enhancer	Yes	
Sodium Ferrocyanide	E535	Anticaking Agent	No	Processing Aid in Salt
Sodium Ascorbate	E301	Antioxidant	Yes	
Sodium Metabisulphite	E223	Preservative	Yes	
Rapeseed Oil		Processing Aid	No	
Carmines	E120	Food Colour	Yes	

NB: Provisional specifications may not contain processing aids.  
These are added in production and will appear on Final Specifications.

## ALLERGEN INFORMATION

**E127**

Allergen	Present		Comments: Allergen Source indicated in <b>Bold</b> on previous page, Ingredients list
	on Site	In Product	
Cereals containing <b>Gluten</b>	<b>YES</b>	<b>YES</b>	<b>Wheat Flour</b>
<b>Crustaceans</b> and products thereof	NO	NO	
<b>Egg</b> and products thereof	<b>YES</b>	NO	
<b>Fish</b> and products thereof	<b>YES</b>	NO	
<b>Soybeans</b> and products thereof	<b>YES</b>	<b>YES</b>	<b>Soya Flour</b>
<b>Milk</b> and products thereof	<b>YES</b>	NO	
<b>Celery</b> and products thereof	<b>YES</b>	NO	
<b>Mustard</b> and products thereof	<b>YES</b>	NO	
<b>Peanuts</b> and products thereof	NO	NO	
<b>Nuts *(other than peanuts)</b> and products thereof	NO	NO	
<b>Lupin</b> and products thereof	NO	NO	
<b>Sesame Seeds</b> and products thereof	NO	NO	
<b>Molluscs</b> and products thereof	NO	NO	
<b>Sulphur Dioxide</b> Sulphites >10ppm	<b>YES</b>	<b>YES</b>	<b>Preservative: Sodium Metabisulphite</b>

We take reasonable and practical precautions to reduce the risk of contamination of the products we manufacture. Due to the nature and complexity of ingredient blending the risk of contamination from carry over residue or airborne cross contamination cannot be totally eliminated. Furthermore although we prohibit the processing of nuts on site we cannot guarantee that contamination has not occurred at other stages in the processing of ingredients, i.e. during farming, harvesting, transportation etc. To a greater or lesser extent the same issue may apply to other allergens. A copy of our allergen policy and risk assessment is available on request.

**The absence of an allergen from the above recipe should not be taken as an implication that our product can be guaranteed free from that allergen.**

## SUITABILITY

Vegetarian	NO	Contains Animal Origin	Vegan	NO	Contains Product from Animal Origin
Organic	NO		Gluten Free	NO	Contains Gluten

E127

### FINISHED PRODUCT ANALYSIS

Total Salt Content	63.41 %
Salt Variances	57.07-69.75
Preservative Content as : Sodium Metabisulphite	3.75 %
SO2 Tolerance (Titration)	

Please note samples are not routinely tested

### NUTRITIONAL

Typical values per 100gm Calculated from Raw Material Data

Energy	100.39	Kcal
	421.64	kJ
Protein	3.75	g
Carbohydrate	14.65	g
as Starch	10.38	g
as Sugar	2.33	g
Fat	2.55	g
Saturated	0.31	g
Monounsaturated	0.92	g
Polyunsaturated	1.08	g
Fibre	1.92	g
Sodium (Na)	27727.76	mg
Salt Equivalent (Na x 2.5)	69.32	g

### MICROBIOLOGICAL

Total Viable Count/g	100,000	max
Coliforms/g	<1000	max
E Coli/g	<10	max
Yeast & Mould	1000	max
Salmonella / 25g	Absent	

### SENSORY PROPERTIES

**Texture** A free flowing fine powder  
**Visual** Pink  
**Odour** Spice Notes

#### Metal Detection (minimum sensitivity)

Ferrous 3mm  
Non Ferrous 3mm  
Stainless Steel 4mm

Products are labelled stating product name, D number, Allergens Weight, Batch number and Best Before End date

Store in a cool and dry condition; keep the pack sealed when not in use. 12 months from date of manufacture if unopened.

Sample products intended for immediate use. Trial purposes only and may not be subject to metal detection

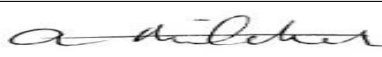
#### LEGISLATION/WARRANTY STATEMENT

All data contained within this document is derived from the product recipe, information received from suppliers of the ingredients contained therein and published data sources, at the date of issue of this specification.

The product is manufactured in accordance with our "due diligence" obligations and current UK and EU legislation, **however due to the nature and complexity of current ingredient manufacture and supply systems, guarantees cannot be given that carry over residues will be totally absent.**

For McAusland Crawford

For Customer

Signed:				Signed:			
Name	Ann Mitchell	Position	NPD Administrator	Name		Position	
Date	11/09/2019	Version		Date			

**Please sign and return the approved document within 28 Days.  
If this document is not returned within this time we will assume acceptance.**